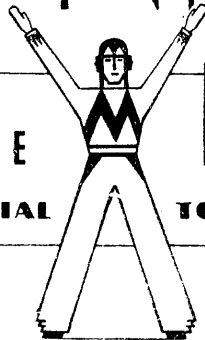


# MARCONI PHONE

## SERVICE MANUAL

PRIVATE AND CONFIDENTIAL TO THE TRADE ONLY



### MODEL 382 4 VALVE ALL-WAVE RECEIVER FOR A.C. OR D.C. MAINS

	Page		Page
Specification ... ..	2	Component Diagrams ... ..	6
Static-Free Aerial ... ..	3	Valve Table ... ..	7
Dismantling ... ..	3	Circuit Diagram ... ..	7
Preliminary Tests ... ..	4	Continuity Checks ... ..	8
Cord Drive ... ..	4	Spare Part List ... ..	9
H.F. Tests and Ganging ... ..	4		

OCT.  
1936  
1937 SERIES  
NUMBER FIVE  
PART NO. 26045

# SPECIFICATION

## VOLTAGE RANGE

200 to 250 volts, D.C. or A.C.  
25 to 60 cycles (A.C.).

## POWER CONSUMPTION

Approximately 78 watts radio.

## FUSES

This instrument is protected with two 1.25 amp. fuses which are accessible when the mains plug is removed from the back of the cabinet. Use only fuses coded with a yellow spot for replacement. (Part No. 19850A.)

## SPEECH OUTPUT

Approximately 2 watts (undistorted).  
Anode dissipation of N31 output valve, 8 watts.

## WAVELENGTH RANGES

Short Waves	...	...	...	...	16.5 to 50 metres.
Medium Waves	...	...	...	...	200 to 580 metres.
Long Waves	...	...	...	...	750 to 2,000 metres.

## DIMENSIONS

Height	...	...	...	...	16½ inches.
Width	...	...	...	...	19 inches.
Depth	...	...	...	...	11 inches.

## WEIGHT

39 lb. nett.  
51 lb. gross.

## VALVES

Marconi X31 (met.)	...	...	...	...	Frequency Changer.
„ W31 (met.)	...	...	...	...	I.F. Amplifier.
„ D41 (met.)	...	...	...	...	Diode Detector and A.V.C. Rectifier.
„ N31	...	...	...	...	Output Pentode.
„ U30	...	...	...	...	H.T. Rectifier.
„ 304	...	...	...	...	Barretter.

## LOUDSPEAKER

No. 24460D.  
High flux density permanent magnet loudspeaker with elliptical cone.  
D.C. resistance of speech coil ... .. 4 ohms.  
Impedance at 800 cycles ... .. 5 ohms.

# CIRCUIT DESCRIPTION

## Aerial Coupling

The coupling circuit L14, C30, L1, C2 has a low impedance at the I.F. frequency (465 Kc.) but gives a constant degree of coupling over all the tuning ranges. Centre tapped L4 provides for doublet aerial connexion if required. On medium and long waves a capacity (C3) coupled band pass input circuit is used (L21 is an image rejector) but on short waves a single tuned circuit L5, TC1, VC2 is used before the first valve.

## Frequency Changer

The X31 triode-hexode has tuned grid oscillator circuits and the reaction coil coupling which includes R4 and C9 ensures constancy of beat frequency. The first I.F. transformer is in the anode circuit of this valve, and the mixer grid is connected down to the A.V.C. line.

## **I.F. Amplifier**

The usual four I.F. tuned circuits are associated with the pentode W31 which is A.V.C. controlled. The intermediate frequency is 465 Kc.

## **Detector and A.V.C.**

The D41 double diode is fed from the secondary of the second I.F. transformer, the signal diode direct, and the A.V.C. diode via C13. Delay voltage is developed across R16 (cathode bias for V4) and is applied by coupling the cathodes of V3 and V4 together and connecting the A.V.C. diode load R8 down to H.T.— The A.V.C. filter network is R7, C11, R1. The signal channel is very completely filtered by L19, L20, C14 and C15, and the L.F. output is fed from the diode load R9 via C16 to the volume control VR1.

## **Output Pentode**

High efficiency output pentode N31 is fed from the volume control and is coupled to the loudspeaker via the output transformer T1. Tone correction is supplied by C21, whilst C22 and C23 are switched across the anode to provide tone control.

## **H.T. Rectifier**

The U30 is connected as a single wave rectifier with CK1 and electrolytic condensers C26 and C25 providing smoothing. On D.C. the rectifier operates as a low resistance.

## **Barretter**

The 304 type barretter is of the hydrogen-ion variety which maintains the current at a practically constant value over the whole mains voltage range. The heaters of all the valves and the pilot lamps are in series with this barretter.

## **Mains Input**

A completely filtered and fused mains input circuit is provided, with double pole ON-OFF switch. **The chassis of this receiver is connected to one side of the mains, and care must be taken when servicing to avoid touching the chassis and, above all, to avoid contacting an earth wire on to it.** The earth socket is connected to the centre point of the mains filter condensers C27, C29.

## **ERECTION OF AERIALS**

Good reception depends on the aerial, and this is especially true in the case of short wave reception. Where trouble is experienced from interference the Marconiphone All-Wave Static-Free aerial is recommended. The All-Wave Static-Free aerial is not only anti-static on all wavebands but is also more efficient than a normal aerial. For hints on erection, consult the instruction book supplied with the equipment.

Provision has been made in the receiver for the connexion of a doublet aerial, a type which often gives considerably improved signal to noise ratio on the short wavebands. The lengths of the two poles of the doublet should be 15 feet 3 inches or 43 feet 6 inches. For further particulars, see Model 534 Service Manual.

## **DISMANTLING**

### **REMOVAL OF CHASSIS**

1. Remove back and knobs.
2. Remove earth lead screwed to tag at left-hand bottom corner of cabinet and unclasp and unsolder loudspeaker wires.

NOTE.—The loudspeaker wires are sufficiently long to allow the chassis to be withdrawn far enough for examination.

3. Disassemble mains switch from cabinet.
4. Remove the wooden feet of the cabinet, and the four fixing screws which are thus uncovered. The chassis can now be withdrawn.

### **REMOVAL OF LOUDSPEAKER**

1. Disconnect leads.
2. Remove four screws and withdraw speaker.

## PRELIMINARY TESTS

The following tests, if systematically carried out, will help in locating a fault in the receiver :—

Resistance between mains input pins, 150 ohms.

Pins to earth socket—infinity.

Voltage between top terminal V2 (W31) and chassis 195 to 245 volts, according to mains voltage.

L.F. Test.

Radio circuit test. Insert an insulated end of aerial into L1, 2, 3 can, and then into L4, 5, 6 can.

Emission test of V1. Voltage between metallizing and chassis, 0·8 volts.

Disconnect receiver from mains, and with the switch on, measure with an ohmmeter across the mains input pins on the receiver.

Infinity reading suggests blown fuses, valve or pilot lamp, faulty CK2, CK3, or S3. A value of less than infinity between earth socket and pins indicate that C27 or C29 needs replacement.

Absence of voltage at this point indicates fault in the H.T. supply circuit, V5, CK1, or possibly faulty IFT1 primary. See continuity table, page 8.

In the case of the radio gram results on gramophone but not radio indicates a fault in V1, V2, V3 or associated circuits. The table model L.F. side may be tested by removing the earth lead, turning the volume control full up, and contacting one side of the fixed condenser on to the centre tag of the volume control VRI, the other end of the condenser being held in the fingers. A loud hum indicates that the L.F. side and loudspeaker is O.K.

Results from a medium wave local station should be obtained with both of these tests. Absence of results indicates in the first test fault in coupling circuit, L4, C30, L1, or C2, and in the second fault in the first band-pass circuit and/or coupling circuit.

This voltage is taken with aerial disconnected. If the X31 is not working correctly this value may be a little higher. Also check readings given in the valve table, page 7.

## CORD DRIVE

Use only a superior flax fishing line having a breaking strain of approximately 42 lb. Approximate length of cord 48 inches.

1. Tie one end of the cord on to the right-hand anchor tag on the pointer carriage, and fully engage the condenser vanes.
2. Hold the pointer carriage so that the pointer is about  $\frac{3}{8}$  inch from the end of the transparent scale "channels," and take the cord round the right-hand pulleys and then round the tuning drive spindle (anti-clockwise) six complete turns.
3. Now take cord through the gap in the collar on the tuning spindle and round one more anti-clockwise turn.
4. Take cord round the left-hand pulleys and tie the end on to the remaining anchor point on the pointer carriage so that the pivoted pulley support tensions the cord an adequate amount.
5. Tune in a station at approximately 350 metres and adjust pointer to read correctly by slackening the two anchor tag fixing screws.

## H.F. TESTS AND ADJUSTMENTS

Instability, insensitivity or poor selectivity indicate that the alignment of the tuned circuits is not correct. If a coil or other component associated with the H.F. or I.F. side of the receiver has been replaced or repaired, or if wiring has been disarranged, all circuits must be realigned.

To do this the following apparatus is required. An oscillator or signal generator capable of tuning from 16·8 to 1,950 metres suitably screened and with an attenuator, and an output meter. The E.M.I. Service equipment is eminently suitable. Alternatively an 0 to 2 A.C. voltmeter may be used as an output meter.

In carrying out the following operations it is important that the input to the receiver from the oscillator should be kept low, and progressively reduced as the circuits are brought into line, so that

the reading on the output meter does not exceed approximately 50 mW. or 0.5 volt. The output meter should be connected to Anode V4 (N31) and chassis via 1 mfd. condensers. The 0-2 voltmeter must only be connected across the speech coil of the loudspeaker.

### I.F. Alignment.

Adjust receiver to MW, tone control fully anti-clockwise, volume control fully up and gang condenser at minimum. Inject the signal between V1 grid (via a 0.1 mfd. condenser) and chassis.

**IMPORTANT.**—Remember that the chassis of this receiver is “live” and it may be advisable (particularly if your oscillator has a permanent earthing connexion) to include a 0.1 mfd. condenser in both oscillator leads for all ganging operations.

1. Adjust oscillator accurately to 465 kc.
2. Adjust TC11, TC12, TC13 and TC14 for maximum output.
3. Repeat the adjustment of the above trimmers **in the same order** until no further adjustment is required.

### Medium Waves

Connect oscillator leads to aerial and earth sockets via a dummy aerial.

1. Set oscillator to 200 metres, and tune receiver to this signal.
2. Adjust TC4 and TC2 in that order for maximum.
3. Set receiver and oscillator to 550 metres and adjust TC8, at the same time “rocking” the gang condenser.
4. Repeat operations 1, 2 and 3.
5. Tune oscillator to 350 metres, tune in receiver and set pointer to read this wavelength accurately on the wave scale.

### Long Waves

1. Set oscillator to 800 metres and receiver to same wavelength (by the tuning scale).
2. Adjust TC9 and TC5, in that order, for maximum.
3. Tune oscillator and receiver to 1,950 metres, and adjust TC10, at the same time “rocking” the gang condenser.
4. Repeat operations 1, 2 and 3.

### Short Waves

Adjust tone and volume controls as for I.F. ganging, and connect oscillator to aerial socket (via a 400-ohm resistance) and earth sockets.

1. Set receiver to 16.8 metres by the tuning scale, and carefully adjust TC6 for maximum output on a 16.8 metre signal from the oscillator.
2. Alter oscillator to 20 metres, tune in signal on receiver and adjust TC1, at the same time “rocking” the gang condenser.
3. Set oscillator to 50 metres, tune in on receiver and adjust the inductance of L5 for maximum output by moving the loop of wire inside the coil former towards or away from the chassis.
4. Repeat operations 1, 2 and 3 to check correctness of trimmer settings.

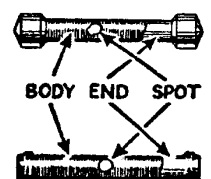
### WIRE COLOUR CODE.

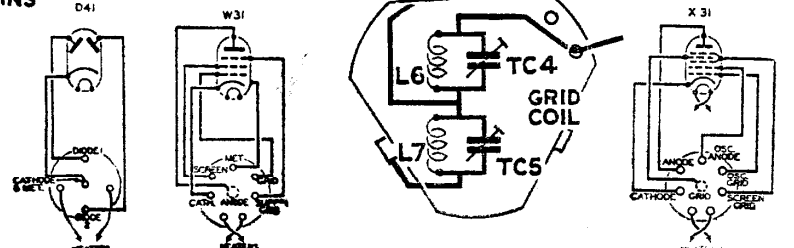
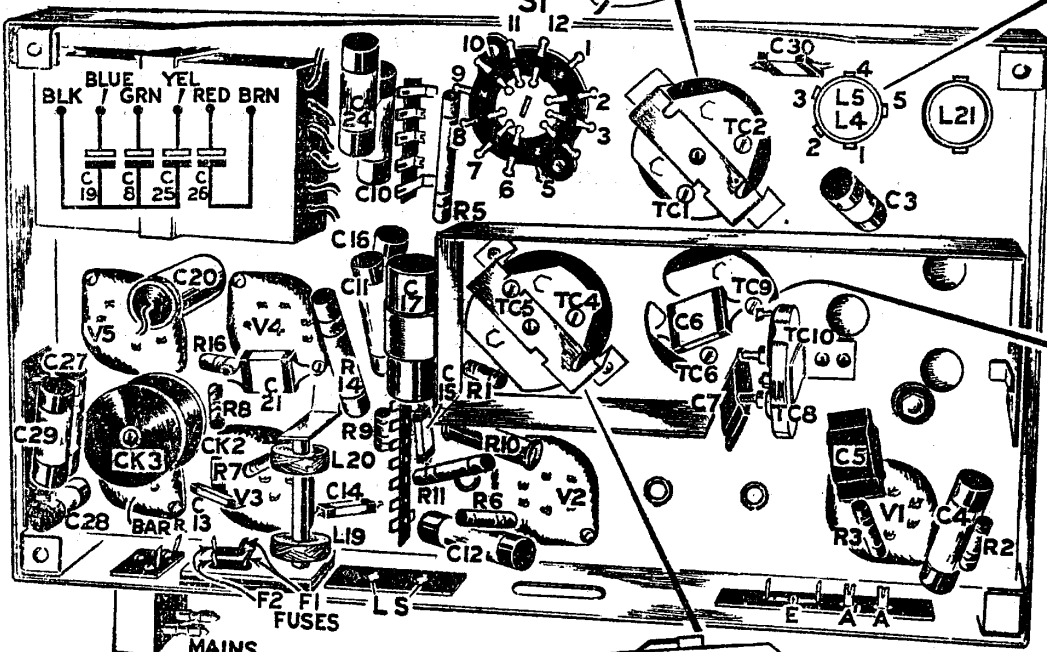
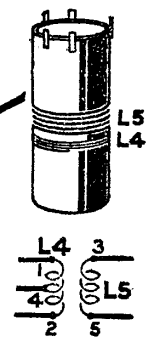
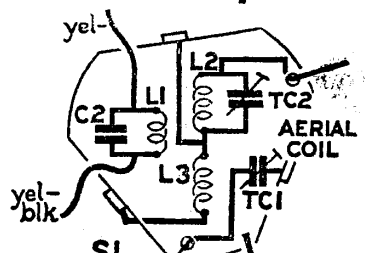
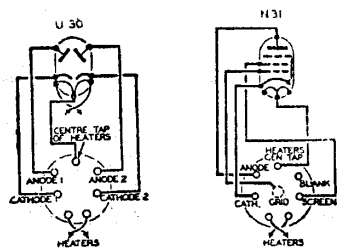
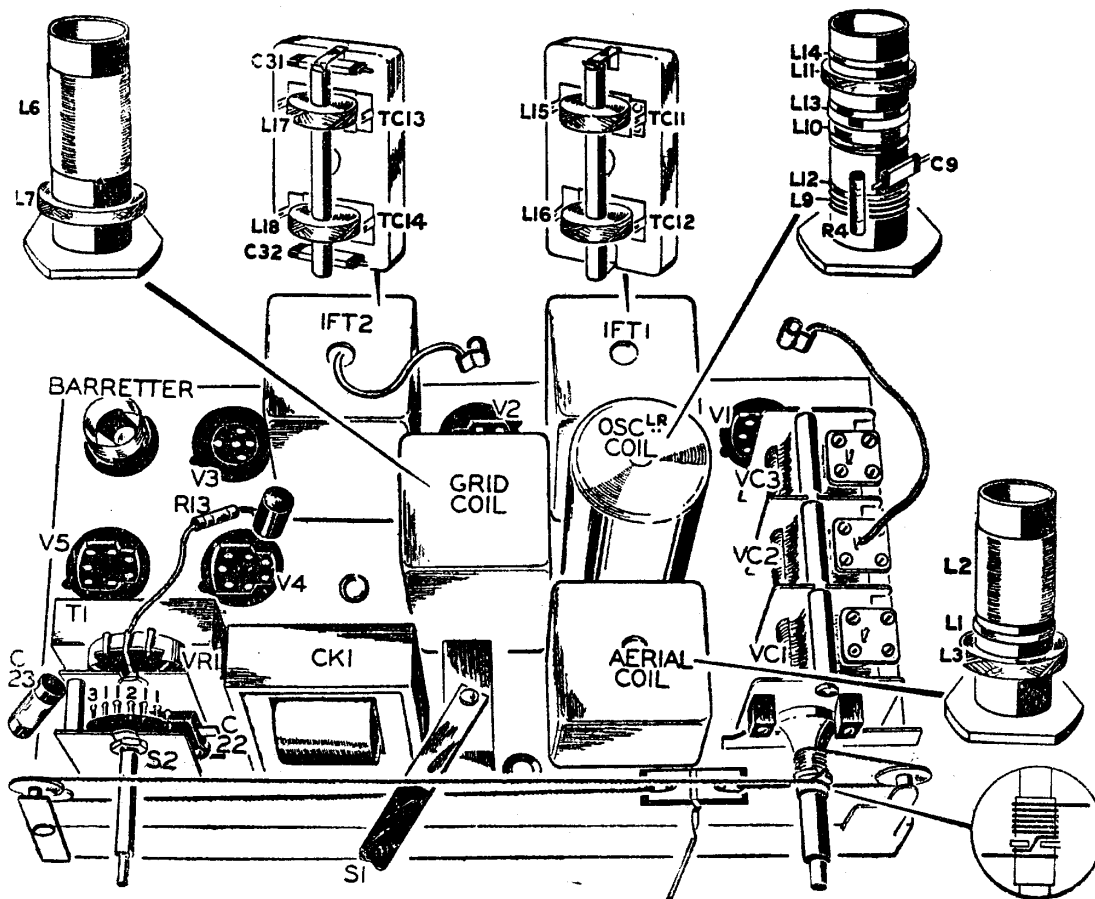
H.T. positive (+)	...	...	...	Red.
Anodes of valves when not direct to H.T. +	...	...	...	Red/Yellow.
Screening grids when not direct to H.T. +	...	...	...	Red/Black.
Grid circuits	...	...	...	Green.
Mains	...	...	...	Orange.
Heaters, filaments and cathodes	...	...	...	Brown.
Earth	...	...	...	Black.
General purpose colour	...	...	...	Yellow.

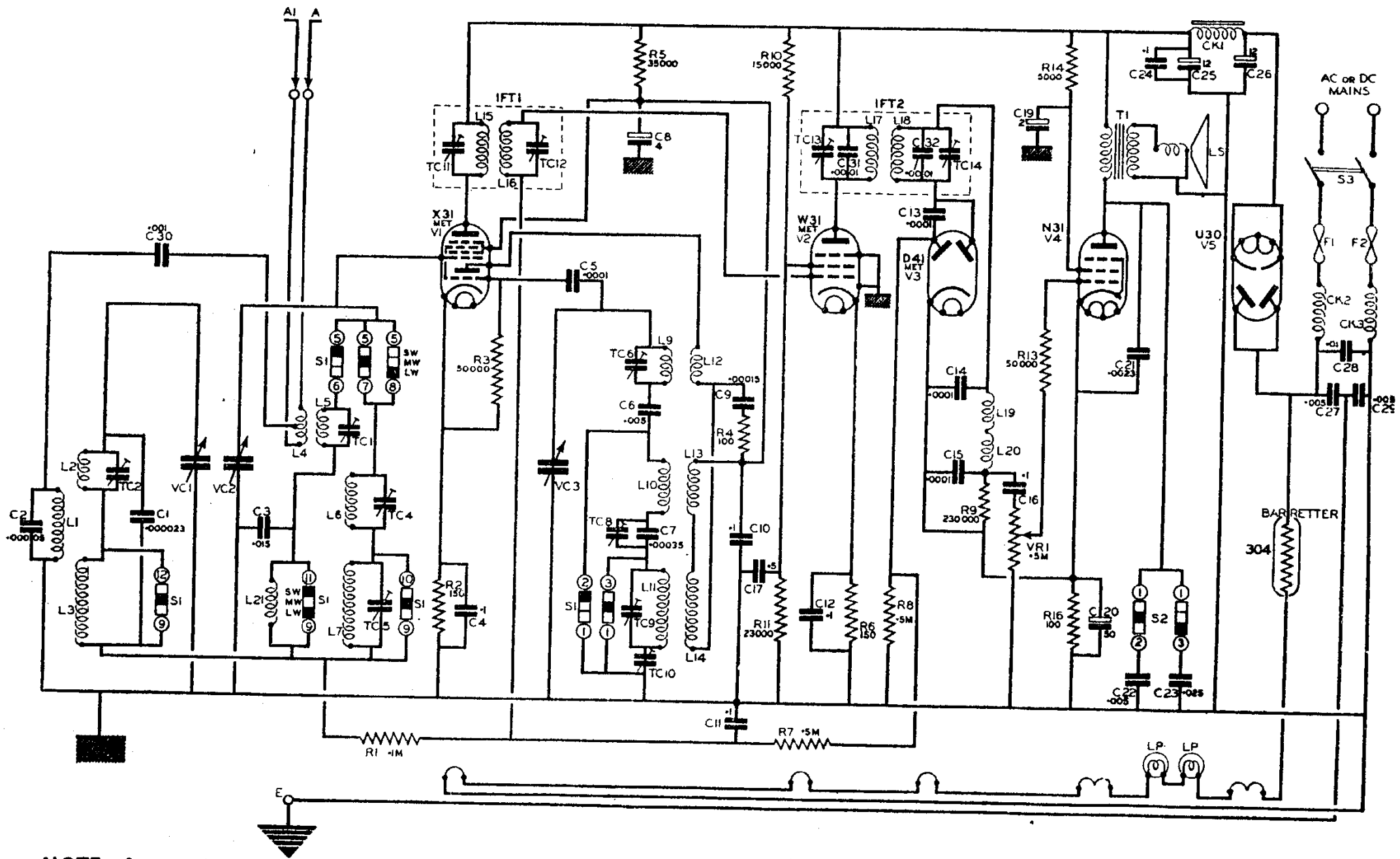
Yellow will be used for leads not falling in the general code, and when stocks of any colour are temporarily exhausted in the factory.

### RESISTANCE COLOUR CODE.

BODY AND END Colours. (1st and 2nd figures.)		SOPT Colours. (Additional 0's.)
0	Black.	.0 Black.
1	Brown.	0. Brown.
2	Red.	00. Red.
3	Orange.	000. Orange.
4	Yellow.	0,000. Yellow.
5	Green.	00,000. Green.
6	Blue.	
7	Violet.	
8	Grey.	
9	White.	







**NOTE.**—Some models include an additional .0005 mfd. condenser (C35) wired between the anodes and the cathodes of V5.

## VALVE TABLE

Values given are  $\pm 10$  per cent. and are taken on 225-volt A.C. mains. Voltages will vary in proportion with the voltage of the mains on which the receiver is operating. Receiver set to M.W. and tuned to a point of no reception unless otherwise stated.

	V1 (X31)		V2 (W31)	V3 (D41)	V4 (N31)	V5 (U30)
Anode/Chassis, Volts ... ..	Osc.* 50 (70)	Mxr. 220	220	—	210	—
Screen/Chassis, Volts ... ..	50 (70*)		115 (90*)	—	180	—
Cathode/Chassis, Volts ... ..	0·8 (0·6*)		1·5 (0·5*)	4·25	4·25	235
Heater, Volts (A.C. or D.C.) ... ..	15		15	4	30	30

\* On a strong local station.  
 Total H.T. feed, 69 mA.  
 Current through heaters of all valves, barretter and pilot lamps, 0·33 A.  
 Voltage across barretter, 90 to 140 volts, according to mains voltage.  
 Voltage across U30 on D.C., approximately 12 volts.  
 Voltage across two pilot lamps, approximately 9 volts.



## CONTINUITY CHECKS

Readings  $\pm$  20 per cent.

Components.	Measured.	Switch.	Resistance.
L1 ... ..	Across ends ... ..		14 ohms.
L2 & L3 ... ..	Fixed vanes VCI and contact 9 S1 ... ..	M.W. L.W.	L1, 2.5 ohms. L1 + L2, 24 ohms.
L4 ... ..	Aerial sockets ... ..	—	0.7 ohm.
L5, L6 and L7 ... ..	Top terminal VI (X31) and contact 9 S1 ... ..	S.W. M.W. L.W.	L5, 0.1 ohm. L6, 2.4 ohms. L6 + L7, 19.0 ohms.
L9, L10, L11 ... ..	Across ends ... ..	—	L 9, 0.1 ohm. L10, 5.75 ohms. L11, 4.5 ohms.
L12, L13, L14 ... ..	Osc. anode and screen socket VI (X31) ... ..	—	6.0 ohms. L12, 1.0 ohm. L13, 2.0 ohms. L14, 3.0 ohms.
L15, L17 ... ..	Anode VI (X31) and anode V2 (W31) ... ..	—	8.5 ohms. L15, 5.25 ohms. L17, 3.25 ohms.
L16, R1, L5... ..	Grid VI (X31) and V2 (W31) ... ..	—	100,000 ohms. (L16, 5.25 ohms.)
L18, L19, L20, R9, R16 ... ..	Diode anode V3 (D41) and chassis ... ..	—	0.23 megohm. L18, 3.5 ohms. L19, 130 ohms. L20, 130 ohms.
L21 ... ..	Across ends ... ..	M.W.	0.3 ohm.
R8, R7, L16 ... ..	Grid V2 (W31) and chassis ... ..	—	1.0 megohm.
R13, VR1 ... ..	Grid lead V4 (N31) and chassis ... ..	—	50,025 ohms. to 0.55 megohm according to position of VR1.
CK1, L17 ... ..	Anode V2 (W31) and cathode socket V5 (U30) ... ..	—	245 ohms. (CK1, 240 ohms.).
CK2 ... ..	One mains input pin and anode socket V5 (U30)... ..	ON	3.5 ohms.
CK3 ... ..	Other mains input pin and chassis ... ..	ON	3.5 ohms.
T1 Primary, L17 ... ..	Anode V2 (W31) and anode V4 (N31) ... ..	—	450 ohms.
T1 Secondary ... ..	Disconnect loudspeaker lead ... ..	—	0.7 ohm.
L.S. Speech Coil ... ..	Across ends ... ..	—	4 ohms.

# SPARE PART LIST

Part No.	Description.	Parts per Inst.	Finish.	Retail List Price.	Per
<b>MODEL 382</b>					
				£ s. d.	
<b>Instructions.</b>					
80303	Warning and valve position label...	1	—	0 0 9	Doz.
25289	Instruction card ... ..	1	—	0 0 6	Each.
22291	Short wave guide ... ..	1	—	0 0 6	"
<b>CABINET PARTS AND FITTINGS.</b>					
<b>Cabinet</b>					
—	Cabinet ... ..	1	Pol.	4 5 0	Each.
8195	Rubber feet ... ..	4	—	0 0 8	Doz.
25275A	Wire mesh ... ..	1	AnBrSpec	0 3 9	Each.
80299	Felt for wire mesh, top or bottom ... ..	4	—	0 0 6	Doz.
80301	Felt for wire mesh, sides ... ..	4	—	0 0 3	"
80308	Felt for escutcheon, top or bottom ... ..	2	—	0 0 3	"
80309	Felt for escutcheon, sides ... ..	2	—	0 0 1	"
14922	Insert nut, for loudspeaker ... ..	4	CB	0 1 4	Each.
81252	Screen paper ... ..	1	—	0 0 1	"
24873	Bracket, for cabinet back ... ..	4	CdP	0 0 1	"
8602	Screw, securing brackets ... ..	8	—	0 0 2	"
25276B	Cabinet back, complete with barretter cowl ... ..	1	—	0 3 6	"
19896	Screw } securing cabinet back	4	ParB	0 0 1	"
19895	Washer } securing cabinet back	4	ParB	0 0 4	Doz.
19214D	S3—Mains On/Off switch ... ..	1	BzSp	0 3 9	Each.
14697	Nut ... ..	1	WN	0 0 11	Doz.
21238	Switch plate ... ..	1	CdP	0 0 1	Each.
19875	Switch escutcheon ... ..	1	BzSp	0 0 6	"
25286A	Wave change escutcheon ... ..	1	—	0 0 6	"
25279	Spring clip } securing escutcheon	2	BzSp	0 0 1	"
9545	Screw } securing escutcheon	2	WN	0 0 3	Doz.
25288	Felt, for escutcheon ... ..	1	—	0 0 6	"
<b>LEADS, PLUGS, CLEATS, ETC.</b>					
19867B	Mains socket ... ..	1	—	0 2 6	Each.
19867	Base moulding ... ..	1	—	0 1 3	"
19870A	Spring contact ... ..	2	—	0 0 1	"
11228	Screw } securing spring contacts to base moulding	4	WN	0 0 4	Doz.
15159	Tag } securing spring contacts to base moulding	2	—	0 0 3	"
3165	Washer, S.P. } securing spring contacts to base moulding	1	—	0 0 2	"
19868	Cap moulding ... ..	1	—	0 1 0	Each.
11430	Screw, securing cap moulding to base moulding ... ..	4	WN	0 0 4	Doz.
19063D	Mains lead ... ..	1	—	0 1 6	Each.
25297A	Switch earth lead, with one tag ... ..	1	—	0 0 3	"
15159	Tag ... ..	1	—	0 0 3	Doz.
25296A	Loudspeaker lead ... ..	1	—	0 0 4½	Each.
17614	Bracket, securing earthing leads ... ..	1	WN	0 0 2	"
8602	Screw, securing bracket to cabinet ... ..	1	WN	0 0 2	Doz.
11228	Screw, securing leads to bracket ... ..	1	WN	0 0 4	"
16289B	Plug, black ... ..	1	—	0 0 2	Each.
16289J	Plug, yellow ... ..	2	—	0 0 2	"
18889A	Carton, for mains lead and plugs ... ..	1	—	0 0 1	"
<b>CONTROLS.</b>					
25278B	Knob—"Volume" (inner) ... ..	1	ChF	0 0 6	Each.
25277A	Knob—Tone (outer) ... ..	1	—	0 0 6	"
25278A	Knob—"Tuner" (inner) ... ..	1	ChF	0 0 6	"
25277	Knob—Tuning (outer) ... ..	1	—	0 0 6	"
11773	Grub screw, securing inner knob ... ..	2	WN	0 0 5	Doz.

SPARE PART LIST—continued

Part No.	Description.	Parts per Inst.	Finish.	Retail List Price.	Per
<b>LOUDSPEAKER.</b>					
24460D	Loudspeaker, with earthing lead	1	—	£ 1 0 0	Each.
24763A	Magnet	1	—	0 12 0	"
24460B	Cone chassis	1	CdP	0 2 6	"
25134	Stud	4	WN	0 0 9	Doz.
11627	Nut		WN	0 0 6	
24461B	Speech coil and cone	1	—	0 3 0	Each.
19585	Card washer	2	—	0 0 1	Doz.
25205	Washer plate		WN	0 0 1½	
19687	Nut	2	AcD	0 0 2	Doz.
25206	Cone mounting ring (thin)	1	—	0 0 2	Each.
25203	Cone mounting ring (thick)	1	—	0 0 2	"
25204	Felt	1	—	0 0 1½	"
25202	Dust bag	1	—	0 0 4½	"
15161	Tag (on earthing lead)	1	—	0 0 6	Doz.
11212	Screw	4	WN	0 0 2	"
3167	Washer, S.P.		—	0 0 2	
<b>RADIO UNIT</b>					
25100C	Radio Unit	1	—	8 5 0	Each.
11208	Screw	4	WN	0 0 8	Doz.
10173	Spring washer		—	0 0 2	
3531	Washer	4	WN	0 0 2	"
<b>INDUCTANCES.</b>					
25181A	{ L1—M.W. and L.W. coupling coil } L2—M.W. aerial coil L3—L.W. aerial coil	1	—	0 3 6	Each.
25116A	{ L4—S.W. coupling coil } L5—S.W. grid coil	1	—	0 1 6	"
25177	Wood plug	1	—	0 0 1	"
24114	Screw, securing L4-L5 to plug	2	AcD	0 0 3	Doz.
11280	Screw	1	AcD	0 0 2	"
3165	Washer, S.P.		—	0 0 2	
11637	Nut	1	AcD	0 0 6	"
25181B	{ L 6—M.W. grid coil } L 7—L.W. grid coil L 9—S.W. oscillator coil	1	—	0 2 9	Each.
23921D	{ L10—M.W. oscillator coil } L11—L.W. oscillator coil L12—S.W. anode coil L13—M.W. anode coil L14—L.W. anode coil	1	—	0 3 3	"
25130A	{ L15—Primary 1st I.F. } L16—Secondary 1st I.F.	1	—	0 2 3	"
25130B	{ L17—Primary 2nd I.F. } L18—Secondary 2nd I.F.	1	—	0 2 0	"
25118	Clip	4	—	0 0 9	Doz.
11248	Screw		—	0 0 7	
3165	Washer, S.P.	4	—	0 0 2	"
25135A	L19 and L20—Choke coils...	1	—	0 2 0	Each.
25116C	L21—Band-pass coupling coil	1	—	0 1 0	"
25177	Wood plug	1	—	0 0 1	"
24114	Screw, securing L21 to plug	2	AcD	0 0 9	Doz.
11280	Screw	2	AcD	0 0 2	"
3165	Washer, S.P.		—	0 0 2	
11637	Nut	2	AcD	0 0 6	"
25103A	CK1—Smoothing choke	1	—	0 7 6	Each.
10606	Screw, P.K., securing CK1	4	—	0 0 7	Doz.

SPARE PART LIST—continued

Part No.	Description.	Parts per Inst.	Finish.	Retail List Price.	Per
<b>INDUCTANCES—continued</b>					
16840E	CK2 and CK3—Filter coil assembly ... ..	1	—	£ 0 2 9	Each.
16840B	CK2 or CK3—Filter coil ... ..	2	—	0 1 3	"
25173	Spacer ... ..	2	—	0 0 6	Doz.
24878	Screw ... ..	1	AcD	0 0 1	Each.
6461	Washer ... ..	1	WN	0 0 1	Doz.
3166	Washer, S.P. ... ..	2	—	0 0 2	"
11628	Nut ... ..	1	WN	0 0 4	"
11628	Nut ... ..	1	WN	0 0 4	"
3166	Washer, S.P. } securing filter coil assembly to chassis ... ..	1	—	0 0 2	"
25130C	I FT 1—1st I.F. transformer, complete with L15, L16, TC11 and TC12 ... ..	1	—	0 5 0	Each.
25119C	Screen ... ..	1	—	0 1 0	"
25130D	I FT 2—2nd I.F. transformer, complete with L17, L18, TC13, TC14, C31 and C32 ... ..	1	—	0 6 6	"
25119D	Screen ... ..	1	—	0 1 0	"
3166	Washer, S.P. } securing I.F. transformers ... ..	4	—	0 0 2	Doz.
11628	Nut ... ..	4	WN	0 0 4	"
24355B	T1—Output transformer ... ..	1	—	0 5 6	Each.
8777	Screw, P.K., securing T1 ... ..	2	—	0 0 6	Doz.
<b>RESISTANCES.</b>					
19202L	R 1—100,000 ohms. ... ..	1	—	0 0 9	Each.
19202AB	R 2— 150 ohms. ... ..	1	—	0 0 9	"
19202J	R 3— 50,000 ohms. ... ..	1	—	0 0 9	"
19202AA	R 4— 100 ohms. ... ..	1	—	0 0 9	"
5786G	R 5— 35,000 ohms. ... ..	1	—	0 1 1	"
19202AB	R 6— 150 ohms. ... ..	1	—	0 0 9	"
19202N	R 7—500,000 ohms. ... ..	1	—	0 0 9	"
19202N	R 8—500,000 ohms. ... ..	1	—	0 0 9	"
19202M	R 9—230,000 ohms. ... ..	1	—	0 0 9	"
19105AX	R10— 15,000 ohms. ... ..	1	—	0 2 0	"
17541AA	R11— 23,000 ohms. ... ..	1	—	0 0 9	"
19202J	R13— 50,000 ohms. ... ..	1	—	0 0 9	"
5786AL	R14— 5,000 ohms. ... ..	1	—	0 1 1	"
17541AC	R16— 100 ohms. ... ..	1	—	0 0 9	"
25120A	VRI and S2—Volume control and tone switch assembly ... ..	1	—	0 8 6	Each.
18300CL	VRI—Volume control, with nut ... ..	1	—	0 5 0	"
25190B	S2—Tone switch ... ..	1	—	0 2 9	"
11704	Washer ... ..	2	—	0 0 4	Doz.
4400	Nut ... ..	1	—	0 0 2	Each.
25133	Spacer, for bracket ... ..	1	WN	0 0 9	Doz.
24100	Screw ... ..	1	WN	0 0 7½	"
17304	Tag ... ..	1	—	0 0 3	"
3166	Washer, S.P. } securing spacer ... ..	1	—	0 0 2	"
11628	Nut ... ..	1	WN	0 0 4	"
10606	Screw, P.K., securing assembly ... ..	2	—	0 0 7	"
<b>CONDENSERS.</b>					
22164E	C1—0.00023 mfd. ... ..	1	—	0 0 9	Each.
22170A	C2—0.0005 mfd. ... ..	1	—	0 0 9	"
18146L	C3—0.015 mfd. ... ..	1	—	0 1 0	"
25172	Clip ... ..	1	CdP	0 0 1	"
12619	Screw, P.K. } securing C3 ... ..	1	—	0 0 6	Doz.
21766D	C4—0.1 mfd. ... ..	1	—	0 1 4	Each.
22330BF	C5—0.0001 mfd. ... ..	1	—	0 1 6	"
22005S	C6—0.005 mfd., S.L. ... ..	1	—	0 1 9	"
22330AL	C7—0.00035 mfd. ... ..	1	—	0 2 6	"
25273A	C8—4 mfd., electrolytic (with C19, C25 and C26) ... ..	1	—	0 9 6	"
25126	Strap ... ..	1	CdP	0 0 1½	"
8777	Screw, P.K. } securing electrolytic condenser block ... ..	2	—	0 0 6	Doz.

SPARE PART LIST—continued

Part No.	Description.	Parts per Inst.	Finish.	Retail List Price.	Per
<b>CONDENSERS—continued</b>					
22170AC	C 9—0.00015 mfd....	1	—	£ 0 0 9	Each.
16316A	C10—0.1 mfd. ...	1	—	0 0 9	"
21766D	C11—0.1 mfd. ...	1	—	0 1 4	"
21766D	C12—0.1 mfd. ...	1	—	0 1 4	"
22170B	C13—0.0001 mfd. ...	1	—	0 0 9	"
22001B	C14—0.0001 mfd. ...	1	—	0 0 9	"
22001B	C15—0.0001 mfd. ...	1	—	0 0 9	"
21766D	C16—0.1 mfd. ...	1	—	0 1 4	"
16316G	C17—0.5 mfd. ...	1	—	0 0 9	"
—	C19—2.0 mfd., electrolytic (see C8).				
21553F	C20—50.0 mfd., electrolytic (12V)	1	—	0 2 6	Each.
22005K	C21—0.0023 mfd. ...	1	—	0 1 6	"
22005A	C22—0.005 mfd. ...	1	—	0 1 6	"
21766K	C23—0.025 mfd. ...	1	—	0 1 0	"
21766D	C24—0.1 mfd. ...	1	—	0 1 4	"
—	C25—12.0 mfd., electrolytic (see C8).				
—	C26—12.0 mfd., electrolytic (see C8).				
16316H	C27—0.005 mfd. ...	1	—	0 0 9	Each.
16316A	C28—0.01 mfd. ...	1	—	0 0 9	"
16316H	C29—0.005 mfd. ...	1	—	0 0 9	"
22005Q	C30—0.001 mfd. ...	1	—	0 1 6	"
22170B	C31—0.0001 mfd. ...	1	—	0 0 9	"
22170B	C32—0.001 mfd. ...	1	—	0 0 9	"
22001E	C35—0.0005 mfd. ...	1	—	0 0 9	"
23922G	TC1 and TC2—Twin pre-set condenser	1	—	0 1 6	"
23922E	TC4 and TC5—Twin pre-set condenser	1	—	0 1 6	"
23922F	TC6 and TC9—Twin pre-set condenser	1	—	0 2 0	"
24027	Adjusting screw	3	AcD	0 0 3	Doz.
11220	Screw	3	WN	0 0 2	"
3166	Washer, S.P. } securing twin pre-set condensers	3	—	0 0 2	"
12640G	TC8 and TC10—Twin pre-set condenser	1	—	0 2 0	Each.
11743	Adjusting screw	1	AcD	0 0 8	Doz.
11221	Screw	2	WN	0 0 1	"
3166	Washer, S.P. } securing TC8-TC10	2	—	0 0 2	"
11628	Nut	2	WN	0 0 4	"
22530F	TC11 and TC12—Twin pre-set condensers (in I.F.T. 1)	1	—	0 1 6	Each.
22530F	TC13 and TC14—Twin pre-set condensers (in I.F.T. 2)	1	—	0 1 6	"
25067	Adjusting screw	4	AcD	0 0 6	Doz.
25140B	VC1, VC2 and VC3—Three-gang condenser	1	—	0 13 6	Each.
17359	Earth spring	5	—	0 0 6	Doz.
16234	Rivet, securing earth spring	3	—	0 0 1	"
25043	Stop pin	1	—	0 0 6	"
25137	Bracket	1	CdP	0 0 3	Each.
14791	Screw	2	WN	0 0 4	Doz.
3166	Washer, S.P. } securing bracket to condenser	2	—	0 0 2	"
21236	Rubber, bush	3	—	0 0 1	Each.
1022	Washer	3	WN	0 0 2	Doz.
3166	Washer, S.P. } securing three-gang condenser	2	—	0 0 2	"
3167	Washer (large)	1	—	0 0 2	"
11628	Nut	2	WN	0 0 4	"
11627	Nut (large)	1	WN	0 0 6	"
<b>CONDENSER DRIVE AND TUNING DETAILS.</b>					
24833G	Condenser drive mechanism	1	—	0 3 6	Each.
24833A	Base	1	—	0 0 6	"
25144	Inner spindle	1	—	0 0 6	"
25143A	Outer spindle	1	CP	0 1 3	"
3658	Ball	3	—	0 0 2	Doz.
24832	Washer	2	—	0 0 1	Each.
24834	Ring	1	WN	0 0 9	Doz.
11328	Screw	4	WN	0 0 2	"
25092	Spring	4	—	0 0 6	"
11320	Screw	2	WN	0 0 1½	"
3166	Washer, S.P. } securing drive mechanism to condenser	2	—	0 0 2	"

SPARE PART LIST—continued

Part No.	Description.	Parts per Inst.	Finish.	Retail List Price.	Per
<b>CONDENSER DRIVE AND TUNING DETAILS—continued</b>					
25150B	Scale support bracket, R.H., with pulley	1	—	0 1 6	Each.
25151B	Scale support bracket, L.H., with arm and two pulleys	1	—	0 1 9	"
11187	Screw, P.K. } securing brackets to chassis	6	—	0 0 8	Doz.
6250	Washer }	6	WN	0 0 5	"
24813A	Cursor guide	1	CdP	0 0 9	Each.
8777	Screw, P.K. } securing cursor guide	2	—	0 0 6	Doz.
2855	Washer }	2	WN	0 0 1	"
24811A	Cursor	1	—	0 0 10 <sup>3</sup> / <sub>8</sub>	Each.
25155A	Pointer	1	BEn Local	0 0 6	"
11248	Screw } securing pointer to cursor	2	WN	0 0 7	Doz.
3165	Washer, S.P. }	2	—	0 0 2	"
25154	Nut plate }	1	WN	0 0 9	"
12156A	Tag and eyelet, for cord	2	—	0 0 1	Each.
5515	Cord	—	—	0 0 1	Yard.
14225	Spring	1	—	0 0 1	Each.
25160A	Scale frame	1	CdP	0 2 0	"
11219	Screw } securing scale frame	4	WN	0 0 3	Doz.
4875	Washer }	4	AcD	0 0 4	"
25158A	Diffuser	1	—	0 1 0	Each.
11219	Screw } securing diffuser	4	WN	0 0 3	Doz.
1088	Washer }	4	WN	0 0 3	"
25170A	Scale	1	—	0 6 9	Each.
24844	Rubber strip	4	—	0 0 3	Doz.
25164	Clamp	4	WN	0 0 5	"
25157	Clamp, rubber } securing scale	4	—	0 0 4 <sup>1</sup> / <sub>2</sub>	"
11219	Screw }	4	WN	0 0 3	"
1088	Washer }	4	WN	0 0 3	"
10340	Washer, S.P.	4	—	0 0 2	"
22238A	Lampholder	2	—	0 0 9	Each.
25210A	Lamp	2	—	0 0 8	"
25298A	Lamp wiring	1	—	0 0 4 <sup>1</sup> / <sub>2</sub>	"
<b>SWITCHES.</b>					
21491E	S1—Wave change switch, complete with fixing nut and S.P. washer	1	—	0 3 6	Each.
25147	Bracket	1	CdP	0 0 3	"
8777	Screw, P.K., securing bracket	4	—	0 0 6	Doz.
25284B	Switch arm	1	—	0 0 6	Each.
13387	Screw, securing switch arm	2	WN	0 0 3	Doz.
25190B	S2—Tone switch (see VRI and S2)	1	—	0 2 9	Each.
19214D	S3—Mains On/Off switch (see cabinet fittings)...	1	BzSp	0 3 9	"
<b>VALVE HOLDERS, PANELS, SCREENS, ETC.</b>					
18180	Valve panel, five-pin	1	—	0 0 1	Each.
18181	Valve panel, cover, five-pin	1	—	0 0 4	"
18182	Valve panel, seven-pin	4	—	0 0 4	"
18183	Valve panel, cover, seven-pin	4	—	0 0 4	"
17503	Valve leg clip	33	—	0 0 1	"
16357	Rivet, securing valve holders	10	—	0 0 2	Doz.
25271A	Barretter holder	1	—	0 0 9	Each.
18297	Rivet, securing barretter holder	2	—	0 0 1	Doz.
21807C	A. and E. panel	1	—	0 0 3	Each.
13803	Rivet	2	—	0 0 3	Doz.
21346A	L.S. connecting panel, with two tags	1	—	0 0 1 <sup>1</sup> / <sub>2</sub>	Each.
10400	Tag	2	—	0 0 1	Doz.
13810	Rivet	1	—	0 0 3	"
25111	Fuse panel	1	—	0 0 2	Each.
25112	Backing panel	1	—	0 0 2	"
25113	Plate	1	—	0 0 1 <sup>1</sup> / <sub>2</sub>	"
19850A	Fuse	3	—	0 0 6	"

**SPARE PART LIST—continued**

Part No.	Description.	Parts per Inst.	Finish.	Retail List Price.	Per
<b>VALVEHOLDERS, PANELS, SCREENS, ETC.—continued.</b>					
4979	Fuse clip ... ..	4	—	£ 0 0 1	Each.
19878	Fuse clip (for spare fuse) ... ..	2	—	0 0 8	Doz.
11221	Screw ... ..	2	WN	0 0 1	"
3165	Washer, S.P. } securing fuse panel ... ..	2	—	0 0 2	"
25114	Mains plug body ... ..	1	—	0 0 7½	Each.
19872	Mains plug pin ... ..	2	AcD	0 0 1½	"
18276	Screw ... ..	2	AcD	0 0 6	Doz.
3165	Washer, S.P. ... ..	2	—	0 0 2	"
15159	Tag ... ..	2	—	0 0 3	"
25146	Panel ... ..	1	—	0 0 6	"
11220	Screw } securing mains plug body ... ..	1	WN	0 0 2	"
3166	Washer, S.P. } ... ..	1	—	0 0 2	"
22536A	Condenser panel, with four tags ... ..	1	—	0 0 3	Each.
10400	Tag ... ..	4	—	0 0 1	Doz.
22539	Backing panel ... ..	1	—	0 0 1	Each.
13810	Rivet ... ..	2	—	0 0 3	Doz.
24017A	Tag panel, with five tags ... ..	1	—	0 0 3	Each.
25174A	Tag panel, with seven tags ... ..	1	—	0 0 3	"
12619	Screw, P.K., securing tag panels ... ..	4	—	0 0 6	Doz.
18465	Tag pillar, supporting C30 ... ..	1	—	0 0 1½	Each.
15159	Tag ... ..	1	—	0 0 3	Doz.
11228	Screw ... ..	2	WN	0 0 4	"
3165	Washer, S.P. ... ..	2	—	0 0 2	"
25132A	Large screen, underside of chassis ... ..	1	CdP	0 1 0	Each.
12619	Screw, P.K., securing screen ... ..	3	—	0 0 6	Doz.
25184	Screen, for three-gang condenser ... ..	1	CdP	0 0 4½	Each.
11219	Screw } securing screen ... ..	2	WN	0 0 3	Doz.
3166	Washer, S.P. } ... ..	2	—	0 0 2	"
21337A	Coil screen, for oscillator coil ... ..	1	—	0 1 0	Each.
24013	Spacer ... ..	1	—	0 0 3	Doz.
8777	Screw, P.K., securing screen ... ..	2	—	0 0 6	"
25119A	Coil screen, for L1, L2, L3 and L6, L7 ... ..	2	—	0 1 0	Each.
3166	Washer, S.P. } securing screens ... ..	4	—	0 0 2	Doz.
11628	Nut } ... ..	4	WN	0 0 4	"
25117	Spacer ... ..	2	—	0 0 3	"
25128	Copper screen ... ..	2	—	0 0 1½	Each.
25129	Copper screen, for I.F. transformers ... ..	2	—	0 0 1½	"
16359	Rivet, securing copper screens ... ..	9	—	0 0 2	Doz.
19835A	Valve screen, for top of V1 and V2 ... ..	2	—	0 0 6	Each.
19897	Valve clip, for top of V1 and V2 ... ..	2	—	0 0 1	"
21404A	Insulated anode clip for output valve ... ..	1	—	0 0 4	"
16576	Long tag ... ..	1	—	0 0 3	Doz.
12619	Screw, P.K., securing tag ... ..	1	—	0 0 6	"
16756	Insulating bush ... ..	10	—	0 0 1	Each.
16757	Insulating bush (larger) ... ..	1	—	0 0 1	"

**" FINISH " CODE.**

AcD ... ..	Acid Dip.	ChF ... ..	Chrome Filled.
AnBrSpec ... ..	Antique Brass Special.	CP ... ..	Copper Plate.
BEen ... ..	Black Enamel.	Pol ... ..	Polished.
BzSp ... ..	Bronze Spray.	ParB ... ..	Parkerised Black.
CB ... ..	Camera Black.	WN ... ..	White Nickel.
CdP ... ..	Cadmium Plate.		

In order to expedite delivery of spare part orders, please quote :—

1. Model number and serial number.
2. Spare part number, description, and " finish " as given in the above list.
3. Quantity required.

Unless full particulars are quoted, delay in the execution of orders must inevitably result.

Order spare parts from :—

**E.M.I. SERVICE, LTD.,  
SHERATON WORKS, HAYES, MIDDLESEX.**

Telephone : Southall 2468.

Telegraphic Address : Service, Hayes, Middlesex.

*The Company reserves the right to make any modifications without notice.*