

# *“His Master’s Voice”*



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STEREOPHONIC  
RADIOGRAMOPHONE **1635**

# *Service Manual*

BRITISH RADIO CORPORATION LTD  
21 CAVENDISH PLACE  
LONDON W1

Price 2/-

# Specification

## GENERAL

An eight-valve (plus metal rectifier) superheterodyne radiogramophone covering VHF/FM, Long, Medium and Short waveranges. Two audio channels are provided for the reproduction of stereophonic or monaural recordings, and each feed separate loudspeaker systems housed in chambers forming part of the cabinet. Piano-key waverange switching and flywheel tuning on AM with a separate but concentric FM tuning control are also incorporated.

An external aerial socket is provided for SW reception and internal aerials are fitted for all other ranges. On Medium and Long waves only, a ferrite-rod aerial is rotatable from a front panel control which also incorporates a switch to connect the external aerial to these ranges. An earth socket is also provided and an external FM aerial may be connected if required. A tuning indicator is operative on all waveranges.

Volume controls, one on each channel, are concentric and incorporate a friction device to enable separate or combined adjustment of audio outputs. Tone Control of both channels is by means of a ganged potentiometer with a flag indicator on the scale to provide a visual guide to tone adjustment.

## MAINS SUPPLY

AC Mains 200-250V, 50c/s. For operation on 60c/s mains, a special motor pulley may be obtained from the record-changer manufacturer.  
Power Consumption: Radio - 69 Watts, Gram - 87.5 Watts.

**OUTPUT POWER** (each channel) 4 Watts.

**LOUDSPEAKER UNITS** (each channel)

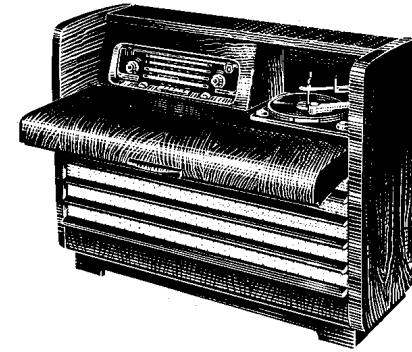
Low Frequency: 8in diameter, with a speech coil impedance of 15Ω.

High Frequency: 4in diameter, plastic cone, with a speech coil impedance of 15Ω.

External loudspeaker sockets are fitted with internal loudspeaker muting switches.

## RECORD CHANGER

Garrard 4-speed record-changer fitted with a turnover monaural pick-up cartridge type GC8. A separate cartridge head, Garrard type GCS10 (or Acos GP71), is provided for stereophonic reproduction.



HIS MASTER'S VOICE MODEL 1635  
Stereophonic AM/FM Radiogramophone

WAVEBAND COVERAGE		
RANGE	WAVELENGTH	FREQUENCY
Long	1100-2015 Metres	149-273 Kc/s
Medium	191-570 Metres	525-1575 Kc/s
Short	17.2-54.5 Metres	5.5-17.5 Mc/s
VHF/FM	—	87-101 Mc/s

**TAPE RECORDER FACILITIES**

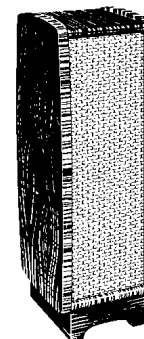
A switched input socket is provided for an ancillary tape recorder so that recorded tapes can be played back through both audio channels of the radiogramophone.

The socket also incorporates a suitable outlet to enable radio transmissions to be extracted for recording purposes.

**EXTERNAL LOUDSPEAKER**

A specially designed matching loudspeaker system (Type LS/35) is available, housed in a pillar-type cabinet. Similar high- and low-frequency units are fitted and the impedance of the system is 15Ω.

**FUSE** - A cartridge-type fuse, rated at 2 amps, is incorporated in the 1635.



LS35 LOUDSPEAKER SYSTEM  
available as an ancillary when  
reproduction over a wider area  
is required

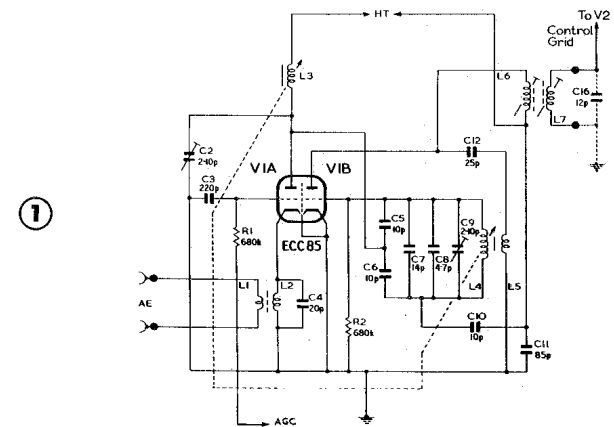
# Circuit Notes

## (1) FM TUNER

V1A functions as a grounded-grid RF amplifier and the 75Ω aerial feeder is coupled into the cathode circuit by L1-L2. The secondary L2 is broadly tuned by C4. V1A grid circuit is effectively earthed at RF by C3 and AGC is applied via R1 the grid leak. The anode load L3, trimmed by C2, is tuneable over the band by means of an adjustable aluminium core.

V1B operates as a self-oscillating mixer with inductive coupling between anode and grid circuits provided by L4 and L5. The grid winding, L4, is fitted with an aluminium core which is mechanically ganged with L5 providing continuous tuning over the range. The oscillator tuning capacitance comprises preset trimmer C9; C7 and C8 which have compensating temperature coefficients to reduce the possibility of oscillator drift; and C5-C6 in series. The junction of C5-C6 provides the injection point for the signal voltage developed across L3. Additive mixing takes place and the resulting 10.7 Mc/s IF is developed across L6 in V1B anode circuit. L6 is tuned to resonance by C12 which also functions as an anode coupling capacitor to the oscillator feedback coil L5. A small proportion of the IF output developed across C11 is fed back to V1B grid circuit to increase the impedance of the oscillator circuit shunting L6.

L6 and L7 (tuned by C16) form the first 10.7 Mc/s IF transformer which couples the output of the tuner unit to the heptode control grid of V2 operating as an IF amplifier when the receiver is switched for FM operation.

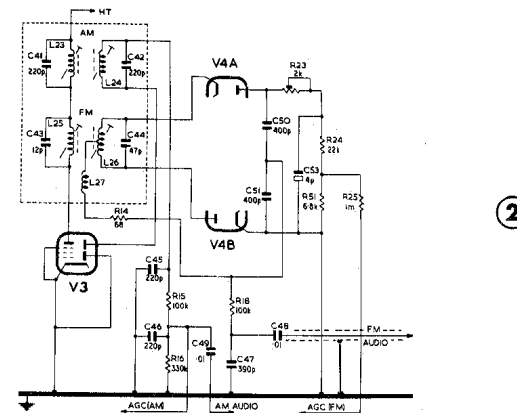


## (2) DEMODULATION

FM: When the receiver is switched to FM, the 10.7 Mc/s IF signal is developed in the anode circuit of V3, 6BF89, (the final IF amplifier) by the tuned transformer L25, C43 and L26, C44. A conventional ratio detector circuit of the unbalanced type is employed, utilising 'A' and 'B' diode sections of V4 (EB91). A tertiary winding L27 provides the coupling necessary to inject the primary voltage into the secondary circuit with the correct phase relationship, while matching the low impedance of the diodes to the high impedance of the IF amplifier. R14 is incorporated to improve AM rejection by modifying the peak diode currents. The input capacitance of V4A and V4B vary with diode current when an AM component is present in the input and C53 provides the means of obtaining a compensating unbalance to cancel this effect.

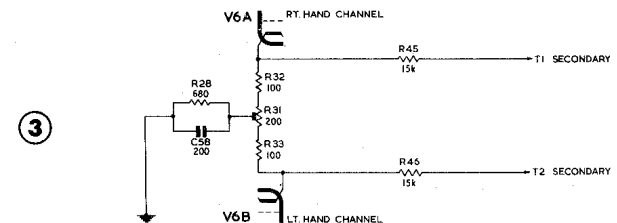
R24 and R51 comprise the detector load and a proportion of the voltage developed across the potential divider thus formed is tapped as AGC bias and also provides the control voltage for the tuning indicator. R53 is the stabilising reservoir capacitor. R18-C47 and the capacitance of the screened lead provide de-emphasis. Coupling to the audio amplifier is via C48.

AM: The pentode section of V3 (6BF89) operates as the IF amplifier and the 470 Kc/s IF signal is developed across L23, C41 and coupled by L24, C42 to one of the two diode sections of V3 operating as the AM detector. The unused diode section is strapped to cathode. R15 in conjunction with C45 and C46 provide the IF filter network. R16 is the diode load and the DC potential developed across the load is fed to the AM mixer and IF stages as AGC bias and also provides the control voltage for the tuning indicator. The audio signal developed across R16 is coupled via C49 to the audio amplifier.



## (3) CHANNEL BALANCE (AMPLIFIER)

This is achieved by controlling the proportion of negative feedback applied to each audio channel. The feedback loops from T1 and T2 secondaries are taken through resistors R45 and R46 and injected into the cathode circuits of V6A and V6B across R32 and R33, the resistances of which are supplemented by the Balance Control Potentiometer R31. The common earth return of the stage is through the slider R31 enabling the effective cathode resistances of each section of V6 to be varied to each other. R28 bypassed by C58 provides cathode bias.



# Voltage and Current Measurements

## NOTES

The following readings were taken on a number of receivers with a Model 8 Avometer and the figures given are an average. Voltages were measured on the 1,000V, 250V and 10V ranges as applicable.

In each case the gang was fully open with no signal input and the mains adjustment set for 220-230V with a 225V, 50c/s supply. The AM readings were taken with the receivers switched to the Medium waverange.

## GENERAL

	AM		FM
	LW	MW	SW
HT voltage unsmoothed	260	-	-
HT voltage at 8 $\mu$ F	225	218	-
HT voltage at 50 $\mu$ F	238	232	-
Heater voltage	6.3	6.3	-
AC supply current	305mA	-	-
Heater current	4.45mA	-	-
HT current at reservoir	125mA	131mA	-
AM oscillator grid current	225/360 $\mu$ A	220/335 $\mu$ A	180/290 $\mu$ A

## VALVES

### AM OPERATION

VALVES		ANODE		SCREEN		CATHODE
Ref.	Type	Volts	mA	Volts	mA	Volts
V1A	ECC85	-	-	-	-	-
V1B	ECC85	-	-	-	-	-
V2	ECH81 (heptode)	235	2.18	62.5	4.15	-
V2	ECH81 (triode)	103	5	-	-	-
V3	EBF89	203	12.5	97	3.8	-
V5	EM81	30	0.45	* 238	* 1.95	-
V6A	ECC83	103	0.62	-	-	† 0.7
V6B	ECC83	103	0.62	-	-	† 0.7
V7	EL84	240	41	238	4.8	6.65
V8	EL84	240	41	238	4.8	6.65

\* Target anode  
† Measured at R31 centre slider

### FM OPERATION

VALVES		ANODE		SCREEN		CATHODE
Ref.	Type	Volts	mA	Volts	mA	Volts
V1A	ECC85	152.5	8	-	-	-
V1B	ECC85	160	4.8	-	-	-
V2	ECH81 (heptode)	217	6.67	72.5	3.76	-
V2	ECH81 (triode)	-	-	-	-	-
V3	EBF89	197	12.2	93	3.8	-
V5	EM81	30	0.44	* 232	* 1.9	-
V6A	ECC83	100	0.6	-	-	† 0.7
V6A	ECC83	100	0.6	-	-	† 0.7
V7	EL84	239	40.5	232	4.9	6.4
V8	EL84	239	40.5	232	4.9	6.4

\* Target anode  
† Measured at R31 centre slider.

# Alignment

## FM CIRCUITS

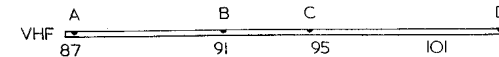
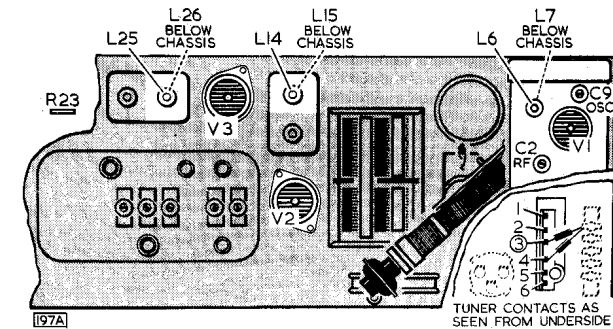
The following procedure is based on the use of a signal generator providing Band II coverage, also 10.7 Mc/s AM (30% modulated) and 10.7 Mc/s FM (25 Kc/s deviation) signals at an output impedance of 75Ω. Throughout alignment, except where otherwise stated, an audio output of approximately 50mW with volume controls at maximum should not be exceeded.

**IF ALIGNMENT** Switch receiver to VHF and allow to warm up for at least 10 minutes. Input signal to be injected via a 500pF capacitor.

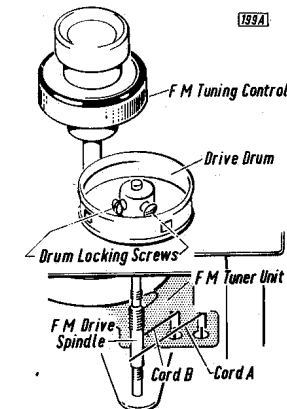
- 1 Unscrew the core of L26 to its fullest extent. Inject a 10.7 Mc/s 30% amplitude modulated signal of 20mV to V3 grid (pin 2) and adjust L25 for maximum output.
- 2 Switch generator to 10.7 Mc/s FM (25 Kc/s deviation) and tune L26 for maximum output. Switch generator to AM and adjust R23 (below chassis) for minimum output.
- 3 Switch generator to FM and inject 10.7 Mc/s signal to grid of V2 (pin 2) and adjust L15 and L14 for maximum output.
- 4 Transfer signal generator to Tag 3 of the tuner unit and with a non-metallic trimming tool adjust L7 and L6 for maximum output.

## RF ALIGNMENT

- 1 Loosen the FM drive drum locking screws. Rotate tuning control to bring the cursor to the low frequency end of the scale until the limiting stop is reached. Adjust cursor to align with VHF scale Marker 'A' (87 Mc/s).
- 2 Rotate tuning control until cursor coincides with Marker 'C'. Hold the main drive on this position and rotate the drive spindle in a clockwise direction until tuner unit cord 'A' is drawn out to its limit and then tighten up drive drum locking screws.
- 3 Rotate tuning control until cursor coincides with Marker 'D' at the high frequency end of the scale. Inject 91 Mc/s FM signal into aerial socket and adjust C9 for maximum audio output using a non-metallic trimming tool.
- 4 Loosen the FM drive drum locking screws and rotate the tuning control until the cursor coincides with Marker 'B' (91 Mc/s). Rotate drive drum spindle until the 91 Mc/s signal is received and tighten up the locking screws on the drive drum.
- 5 Adjust C2 for maximum output reducing input level to limit audio output.



Location of components requiring adjustment for FM Alignment. Also shown are scale markers referred to in 'RF Alignment'.



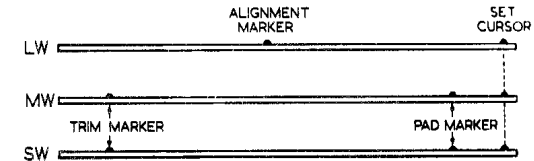
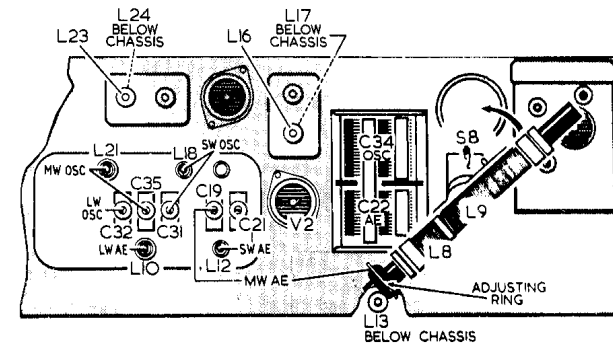
FM tuning drive showing mechanical details necessary for RF Alignment.

## AM CIRCUITS

**IF ALIGNMENT** Switch the receiver to MW, turn gang to minimum capacitance position and volume controls to maximum. Rotate aerial control fully anti-clockwise (S2B closed). Inject a 470 Kc/s modulated signal through an 0.1µF capacitor to V2 grid (pin 2) and adjust L24, L23, L17, and L16 for maximum output. Reducing the input level to maintain output at approximately 50mW.

Transfer signal generator output to AM aerial socket and adjust L13 for minimum output.

**RF ALIGNMENT** Medium waverange must be aligned first. Pad (low frequency) and trim (high frequency) points are indicated on the medium and short wave linings of the scale. On the long waverange an alignment marker is provided at approximately 1340 metres. The sequence of adjustments necessary are shown in Table A. Pad and Trim adjustments on each range should be repeated until no further improvements are obtained.



Location of components requiring adjustment for AM Alignment. Also shown are the positions of pad and trim points on the scales.

TABLE A

### AM RF ALIGNMENT

Input level to be adjusted to maintain output at approximately 50mW with Receiver Volume Controls at maximum.

METHOD		FREQUENCY	CURSOR POSITION	ADJUST
Aerial Control fully clockwise (S2B open).  Signals injected by means of a loop loosely coupled to ferrite rod aerial	MW	1470 Kc/s	Trim Marker	C35 C19
		570 Kc/s	Pad Marker	L21 L9*
	LW	223 Kc/s	Alignment Marker	C32 L10
* Adjust by sliding ring along ferrite rod aerial.				
Signals applied to External aerial sockets.	SW	16.05 Mc/s	Trim Marker	C31 C21
		5.9 Mc/s	Pad Marker	L18 L12

# Component Locations

## VHF TUNER UNIT

(C)

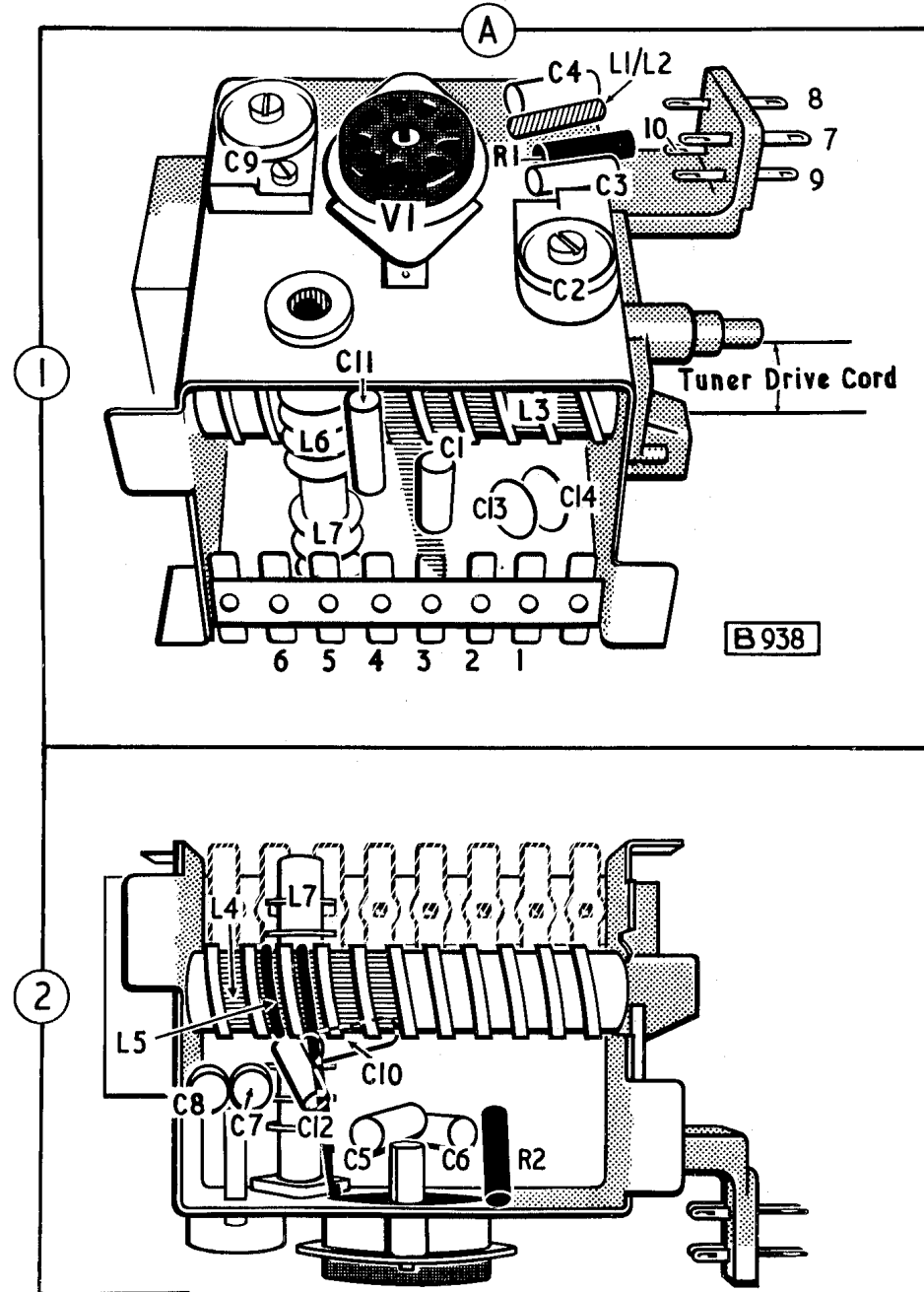
C1	-	-	-	A1
C2	-	-	-	A1
C3	-	-	-	A1
C4	-	-	-	A1
C5	-	-	-	A2
C6	-	-	-	A2
C7	-	-	-	A2
C8	-	-	-	A2
C9	-	-	-	A1
C10	-	-	-	A2
C11	-	-	-	A1
C12	-	-	-	A2
C13	-	-	-	A1
C14	-	-	-	A1

(L)

L1	-	-	-	A1
L2	-	-	-	A1
L3	-	-	-	A1
L4	-	-	-	A2
L5	-	-	-	A2
L6	-	-	-	A1
L7	-	-	-	A1

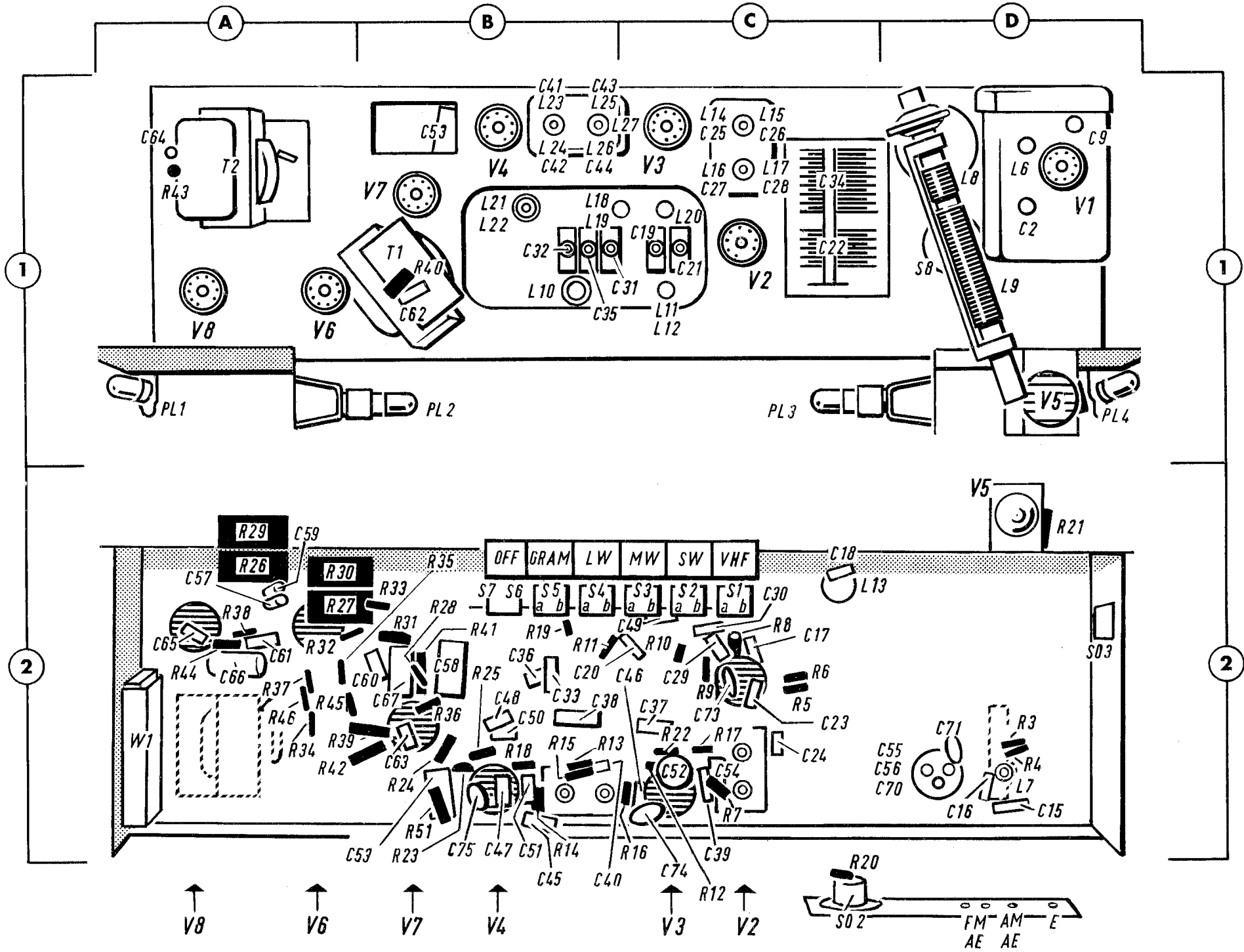
(R)

R1	-	-	-	A1
R2	-	-	-	A2





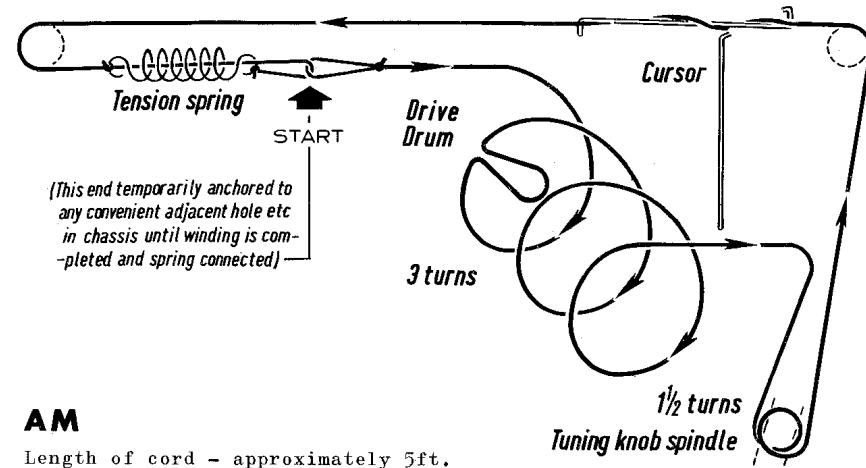




# Service Notes

## CHASSIS REMOVAL

- ① Remove cabinet backs.
- ② Unplug pickup lead on right of chassis and unsolder loud-speaker leads from both output transformers.
- ③ Release the mains lead from its cleat and unplug supply cable from chassis.
- ④ Remove screws securing tape and aerial socket panel to rear of cabinet.
- ⑤ The chassis is retained by four bolts - one located at each corner. When these are unscrewed, the chassis is free to be withdrawn.



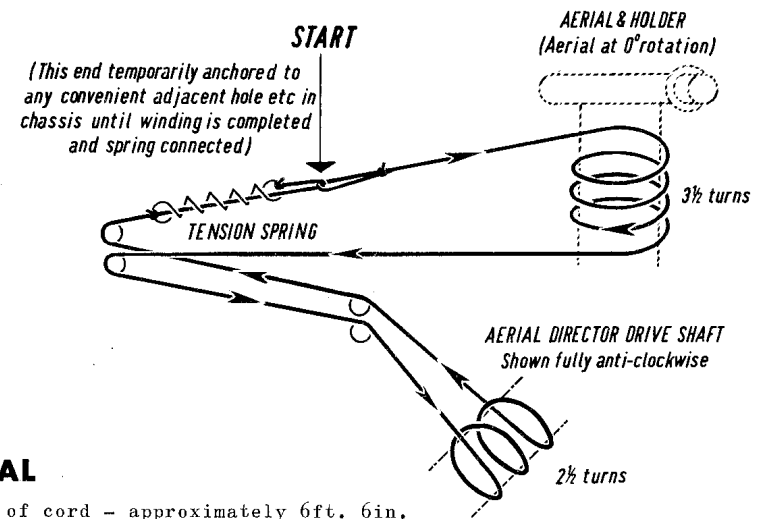
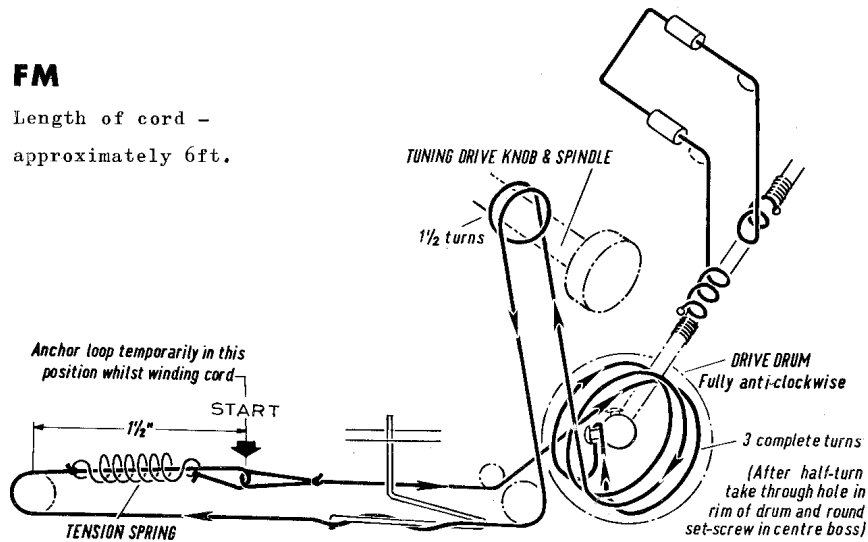
**Tuner Unit Drive.**  
 Replace with cord/  
 slug assembly  
 (Part No. Z.17223).  
 The tuner unit must  
 then be re-aligned  
 as described in  
 'FM/RF Alignment'.

## Drive Cords

DIAGRAMMATIC ONLY

### FM

Length of cord -  
 approximately 6ft.



# COMPONENT TABLES

## RESISTORS

All  $\frac{1}{4}$  Watt carbon 20% tolerance unless otherwise stated

Ref.	Value	Rating	Function and Part No.
R1	680K $\Omega$		V1A grid leak and AGC
R2	680K $\Omega$		V1B grid leak
R3	10K $\Omega$	10%	V1A anode feed
R4	15K $\Omega$	10%	V1B anode feed
R5	1M $\Omega$		V2 heptode grid leak and AGC feed
R6	47K $\Omega$	10%	V2 SG feed
R7	2.7K $\Omega$		V2 heptode anode feed
R8	27K $\Omega$	10% $\frac{1}{2}$ W	AM oscillator anode load
R9	47K $\Omega$		AM oscillator grid leak
R10	100 $\Omega$	10%	AM oscillator feedback limiter
R11	2.7K $\Omega$		AM oscillator damping
R12	39K $\Omega$	10%	V3 SG feed
R13	3.3K $\Omega$		V3 anode feed
R14	68 $\Omega$	10%	Ratio detector tertiary resistor
R15	100K $\Omega$		AM part IF filter
R16	330K $\Omega$		AM detector load
R17	2.2M $\Omega$		AGC feed
R18	100K $\Omega$		FM de-emphasis
R19	1M $\Omega$		Tape out attenuator
R20	47K $\Omega$		
R21	470K $\Omega$		V5 anode load
R22	2.2M $\Omega$		V5 grid decoupling
R23	2K $\Omega$	Pre-set	Ratio detector balance Z15007/2
R24	22K $\Omega$		Part ratio detector load
R25	1M $\Omega$		Tuning indicator feed (FM)
R26	1M $\Omega$	Log.pot.	RH Volume control Y13096
R27	1M $\Omega$	Lin.pot.	Tone control RH channel Y13097
R28	680 $\Omega$	10%	V6 cathode bias
R29	1M $\Omega$	Log.pot.	LH Volume control Y13096
R30	1M $\Omega$	Lin.pot.	Tone control LH channel Y13097
R31	200 $\Omega$	Pre-set	Balance control Z15007/4
R32	100 $\Omega$	10%	Balance control limiter
R33	100 $\Omega$		
R34	10K $\Omega$		V6 HT feed
R35	220K $\Omega$		V6A anode load
R36	220K $\Omega$		V7 grid leak
R37	220K $\Omega$		V6B anode load
R38	220K $\Omega$		V8 grid leak
R39	1K $\Omega$	$\frac{1}{2}$ W	HT Smoothing
R40	10K $\Omega$		V7 Phase correction
R41	140 $\Omega$	10% $\frac{1}{2}$ W	V7 cathode bias
R4	1K $\Omega$	$\frac{1}{2}$ W	HT Smoothing
R43	10K $\Omega$		V8 Phase correction
R44	140 $\Omega$	10% $\frac{1}{2}$ W	V8 cathode bias

## CAPACITORS

All 350 V working 20% tolerance unless otherwise stated

Ref.	Value	Rating	Function and Part No.
C1	1500pF		V1A HT decoupling
C2	2-10pF	Pre-set	L3 tuning Z13903
C3	220pF		V1A grid coupling
C4	20pF	5%	L2 tuning
C5	10pF	$\pm\frac{1}{2}$ pF	Oscillator mixer signal injection C100H75/F13
C6	10pF	$\pm\frac{1}{2}$ pF	
C7	14pF	$\pm 10\%$ P100	L4 tuning C140S75/F13 C47XH75/F14 Z15903
C8	4.7pF	$\pm\frac{1}{2}$ pF N750	
C9	2-10pF	Pre-set	
C10	10pF	$\pm\frac{1}{2}$ pF P100	Oscillator balancing C100H75/F13
C11	85pF	2.5%	Mixer IF feedback Y850R35/SU4
C12	25pF	5%	V1B anode coupling and L6 tuning
C13	1000pF	-20 + 80%	Heater RF bypass
C14			
C15	.001 $\mu$ F	300V AC	AM aerial isolating
C16	12pF	10%	L7 tuning
C17	200pF		V2 heptode CG coupling
C18	68pF	10%	L13 tuning
C19	40pF	Pre-set	M and LW aerial trimmer
C20	100pF	5%	LW aerial trimmer Z13924
C21	40pF	Pre-set	SW aerial trimmer Z13924
C22	511pF	Variable	AM aerial tuning Y17554
C23	2000pF	10% 750V	V2 SG decoupling
C24	.003 $\mu$ F	400V	V2 heptode neutralising
C25	5.6pF	5%	L14 tuning
C26	15pF	5%	L15 tuning
C27	220pF	2%	L16 tuning
C28	220pF	2%	L17 tuning
C29	200pF		AM Oscillator anode coupling
C30	50pF		AM Oscillator grid coupling
C31	40pF	Pre-set	SW AM Oscillator trimmer Z13924
C32	80pF	Pre-set	LW AM Oscillator trimmer Z13924/2

## RESISTORS continued

R45	15K $\Omega$	10%	V6A NFB series
R46	15K $\Omega$	10%	V6B NFB series
R47	27 $\Omega$		LS crossover filter 270WC02
R48	27 $\Omega$		
R51	6.8K $\Omega$		Part ratio detector load

\* Concentric † Ganged

## CAPACITORS continued

Ref.	Value	Rating	Function and Part No.
C33	400pF	5%	LW AM Oscillator trimmer
C34	511pF	Variable	AM Oscillator tuning Y17554
C35	80pF	Pre-set	MW AM Oscillator trimmer Z13924/2
C36	500pF	2%	M & LW AM Oscillator padder Y501R35
C37	150pF	5%	L20 tuning Y151G35
C38	4700pF	5% 125V	SW AM Oscillator padder Y472G12
C39	3900pF	10% 750V DC	V3 SG decoupling C392S75
C40	.003 $\mu$ F	400V DC	V3 neutralising T302W40
C41	220pF	2%	L23 tuning
C42	220pF	2%	L24 tuning
C43	12pF	5%	L25 tuning
C44	47pF	5%	L26 tuning
C45	220pF	30%	AM IF filter
C46			
C47	390pF	10%	FM de-emphasis
C48	.01 $\mu$ F	150V	FM AF coupling
C49	.01 $\mu$ F	150V DC	Audio coupling
C50	400pF		FM IF filter
C51			
C52	.0025 $\mu$ F	750V DC	V5 grid decoupling
C53	4 $\mu$ F	Elec.100V DC	Ratio detector stabiliser Y13210/1
C54	.04 $\mu$ F	150V	AGC time constant
C55	50 $\mu$ F	Elec.275V DC	HT smoothing Y13239/5
C56	8 $\mu$ F	Elec.275V DC	
C57	.001 $\mu$ F	150V DC	Part tone control (R.H.)
C58	200 $\mu$ F	Elec. 6V DC	V6 cathode bypass Y13220/4X
C59	.001 $\mu$ F	150V DC	Part tone control (L.H.)
C60	.01 $\mu$ F	400V DC	V7 grid coupling
C61	.01 $\mu$ F	400V DC	V8 grid coupling
C62	.001 $\mu$ F	400V DC	Phase correction
C63	7pF	$\pm\frac{1}{2}$ pF	NFB phase correction C070R75
C64	.001 $\mu$ F	400V DC	Phase correction
C65	7pF	$\pm\frac{1}{2}$ pF	NFB phase correction C070R75
C66	50 $\mu$ F	Elec. 12V DC	V8 cathode bypass Y13210/2
C67	50 $\mu$ F	Elec. 12V DC	V7 cathode bypass Y13210/2
C68	2 $\mu$ F	Elec. 12V DC	LS 1 & 3 crossover Y13220/2X
C69	2 $\mu$ F	Elec. 12V DC	LS 2 & 4 crossover Y13220/2X
C70	100 $\mu$ F	Elec.275V DC	HT reservoir Y13239/5
C71	2500pF	-20 +80%	HT RF bypass
C72	.01 $\mu$ F	300V AC	Mains RF bypass
C73	.0025 $\mu$ F	-20 +80%	V2 Heater RF bypass
C74	.01 $\mu$ F	-20 +80%	V3 Heater RF bypass
C75	.0025 $\mu$ F	-20 +80%	V4 Heater RF bypass
C78	.002 $\mu$ F	150V DC	Pick-up sensitivity correction T102W40
C79	.002 $\mu$ F	150V DC	

# Component Tables

Continued

## INDUCTORS AND TRANSFORMERS

DC resistance not given if less than 1 ohm

Ref.	Function	Resistance	Part No.
L1 } L2 }	VHF aerial input transformer	Z10475	
L3	VHF amplifier tuning		
L4	VHF oscillator tuning		
L5	VHF oscillator feedback		
L6 } L7 }	1st FM IF transformer	Y10474	
L8 } L9 } L10 }	M & LW aerial coupling MW aerial tuning LW aerial loading	Y17541*	
L11 } L12 }	SW aerial coupling SW aerial tuning	Y17588	
L13	IF rejector	Y26153	
L14 } L15 }	2nd FM IF transformer	X10509/1	
L16 } L17 }	1st AM IF transformer		
L18 } L19 }	SW oscillator tuning SW oscillator feedback	Y17590	
L20	SW Booster	Y17591	
L21 } L22 }	M & LW oscillator tuning M & LW oscillator feedback	Y17589	
L23 } L24 }	2nd AM IF transformer	X17017	
L25 } L26 } L27 }	Ratio detector transformer		
T1	RH channel output transformer	Y26157	
T2	LH channel output transformer	Y26157	
T3	Mains transformer	18243	

\* Ferrite-rod aerial

## MISCELLANEOUS

Ref.	Function and Description	Part No.
S1 - S7	Piano-key switch assembly	W17211/6
S8	AM aerial switch	17584
PL1		
PL2		
PL3	Pilot lamps -6.5V 0.3A (MES)	Y17561
PL4		
W1	Bridge rectifier, Westinghouse 18RD-2-2-8-1	Z17467/1
LS1 } LS2 }	8in diameter speech coil	Y16023/1
LS3 } LS4 }	4in diameter speech coil	Y16020/3
F1	2A fuse	Z12612/7

## SPARE PARTS

Description	Part No.
Cabinet	V18304
Cabinet back (top)	W17968
Cabinet back (bottom)	W17969
Control knob:	
Volume, AM tuning	Z10520/3
Clip	37332
Volume, FM tuning	X10521/4
Clip	37302
Tone, Aerial	X17375/1
Clip	45931
Cursor AM	Y17585
Cursor FM	Y17386
Drive cord tension spring	Z9528
Drive drum AM	Z17572
Drive drum FM	Z17572/1
Ferrite-rod aerial drum carrier	17544
FM cord anchor spring	Z17667
FM rotation stop spring	Z17665
FM torsion spring	Z17668
Indicator flag	Z17574
Indicator flag spring	Z17557
Indicator reflector	Z17583
Pygmy lamp 15W	33772
Scale clip	37330
Scale reflector	Y17575
Tuning scale	Y17560/3

## MODIFICATIONS IN PRODUCTION

In early production receivers (Schedule A) C78 and C79 were not fitted. A 33KΩ resistor, shunted by a 0.1μF capacitor was connected between T1 secondary and R45 in the RH channel NFB loop. Similar correction was also incorporated in the LH channel between T2 secondary and R46.

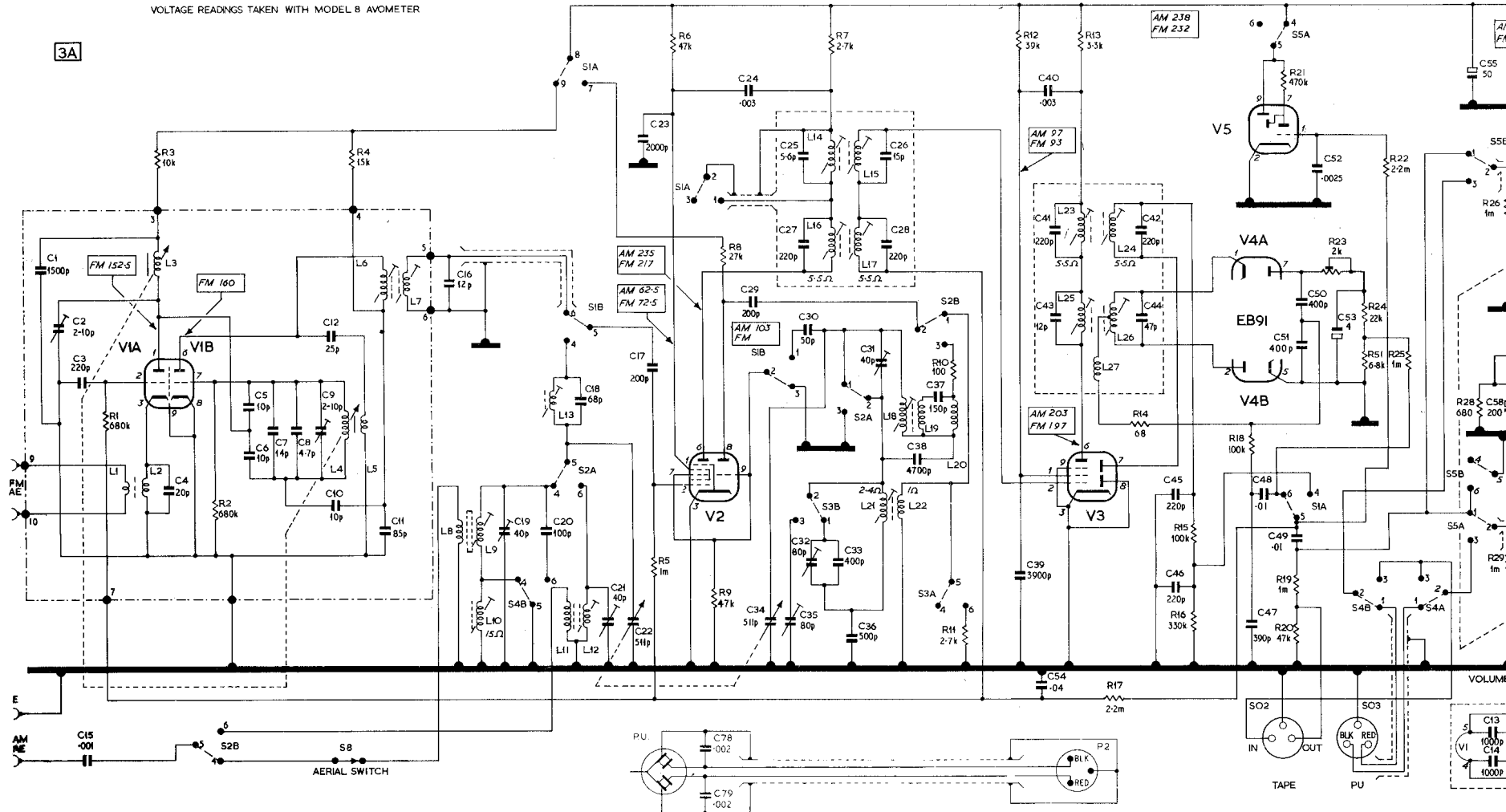
In some Schedule B production, R24 was 27KΩ and R51 (6.9KΩ) was not fitted. Reason for change: to improve FM fringe area AGC action.

Also, in some receivers, the values of the EL84 grid leaks R36 and R38 were 1MΩ. These were changed to 220KΩ to improve output stage overload characteristics.

## VALVES

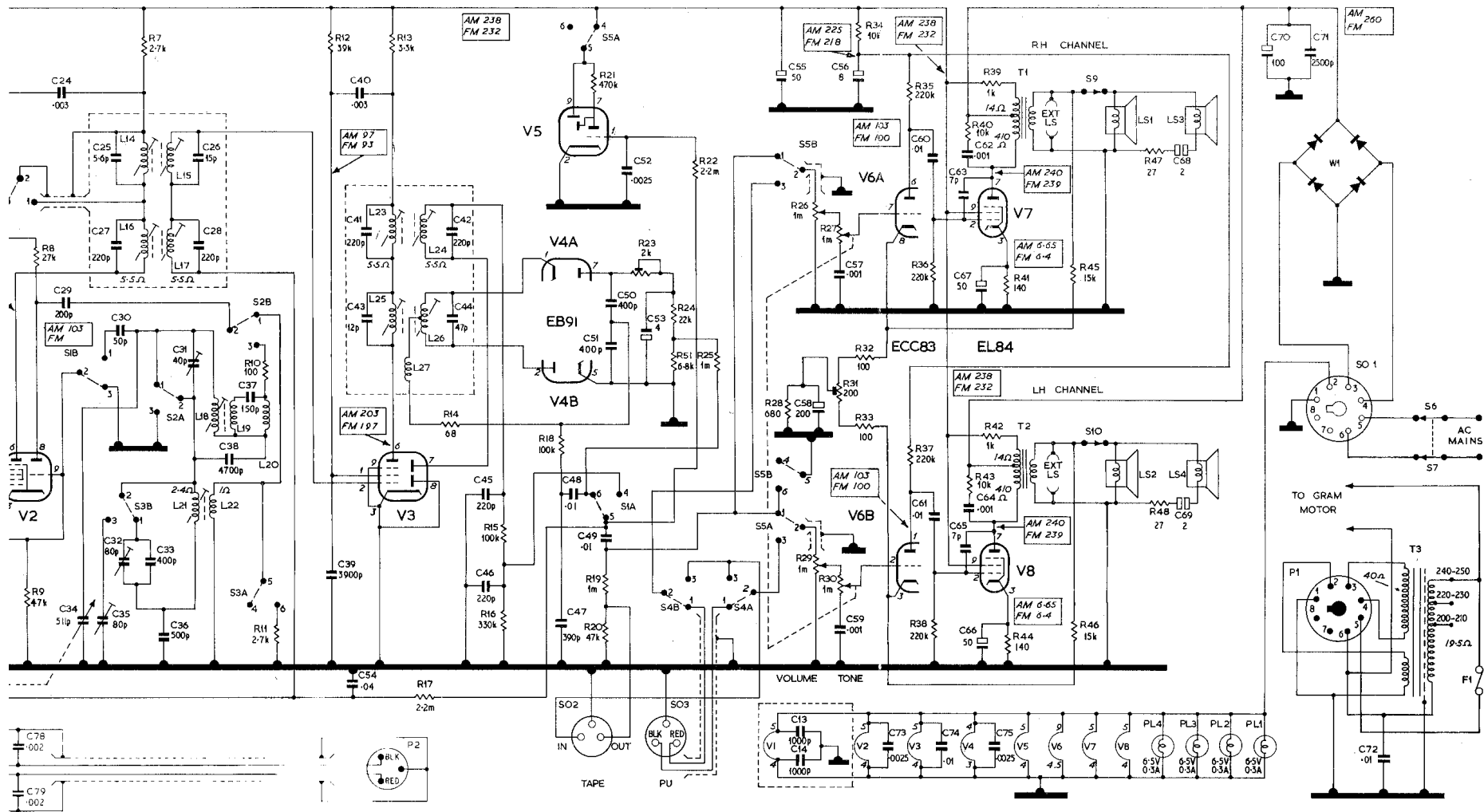
Ref.	Type	Description
V1A } V1B }	ECC 85	VHF Amplifier and Mixer
V2	ECH 81	{ AM Frequency Changer { FM IF Amplifier
V3	EBF 89	{ AM-FM IF Amplifier { AM Detector and AGC
V4A } V4B }	EB 91	FM Ratio Detector
V5	EM 81	Tuning Indicator
V6A } V6B }	ECC 83	{ R.H. Channel AF Amp. { L.H. Channel AF Amp.
V7	EL 84	R.H. Channel Output
V8	EL 84	L.H. Channel Output

VOLTAGE READINGS TAKEN WITH MODEL 8 AVOMETER



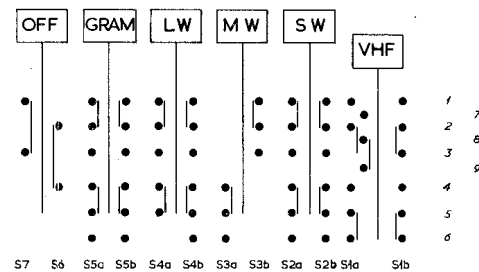
### CIRCUIT DIAGRAM - MODEL 1635 SCH B

Figures adjacent to the valve electrodes denote pin connections. Those in rectangles indicate voltages measured with a 20,000 Ω/Volt meter. DC resistance readings are shown against inductances where these are 1Ω or greater.



M - MODEL 1635 SCH B

he valve electrodes denote pin  
 . rectangles indicate voltages measured  
 meter. DC resistance readings are shown  
 here these are 1Ω or greater.



SWITCH SHOWN IN VHF-FM POSITION AND VIEWED FROM REAR OF INVERTED CHASSIS