Model Reference 600
AMPLIFICATORE DI POTENZA MONOBLOCCO

Model Reference 600
MONO-BLOCCO

Model Reference 600
AMPLIFICADOR MONOAURAL DE POTENCIA

Model Reference 600
MONOBLOCK POWER AMPLIFIER
Model Reference 600

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Addendum to REF 600 series Owner's Manual pertaining to REF 600 MKIII version.

The information in the REF 600 series Owner's Manual applies to the REF 600 MKIII, but with the following changes for the MKIII version:

On each of the two output circuit boards in the REF 600 MKIII, four 6H30 tubes are used in place of the four 6922 tubes in the REF 600MKII and in the original REF 600 (the eight 6550 output tubes on each output circuit board are the same output tube type for the original and MKII and MKIII versions).

On the rear power supply circuit board in the Reference 600 MKIII, three 6N1P tubes are used in place of the five 6922 tubes previously on this circuit board in the Reference 600 MKII. The original Reference 600 also had four 6550 tubes on the rear power supply circuit board, but also had four 6922 and two 7233 tubes. Because of differing circuit topologies and electrical requirements, none of the differing tube types between the REF 600 MKIII and the Ref 600 MKII and the original REF 600 are interchangeable. The 6550 tubes common to all versions is the only exception. (Note that the four 6550 tubes on the rear power supply circuit board of the Reference 600 MKIII are renumbered from those found in the same positions in the Reference 600 MKII.)

In addition to removing the top cover to get at and install the tubes on the two output circuit boards, the rear panel with handles must be removed to install all of the tubes on the rear circuit board. All covers must be reinstalled before operating the amplifier for safety.
WARNING!

DO NOT ATTEMPT TO OPERATE THIS REFERENCE 600 MKIII AMPLIFIER BEFORE INSTALLING THE VACUUM TUBES IN THEIR PROPER SOCKETS.

RELATIVE POSITIONS OF ALL (31) TUBES LOCATED ON THREE CIRCUIT BOARDS AS VIEWED FROM THE REAR AND LOOKING DOWN FROM ABOVE THE AMPLIFIER.

SEE YOUR OWNER'S MANUAL FOR COMPLETE INSTRUCTIONS FOR SAFE INSTALLATION AND OPERATION.
Instructions for tube damping rings supplied with Reference 600 MKIII amplifier

As shipped from the factory, tube damping rings are installed and should be in place on all (8) 6H30 tubes V17-V24 and the (3) 6N1P tubes V25, V26 and V27 in the Reference 600 MKIII as outlined below.

Each 6H30 tube in the Reference 600 MKIII is supplied with a pair of clear or black tube damping rings. Each 6N1P tube in the Reference 600 MKIII is supplied with either four high-temperature clear tube damping rings, or a single premium black tube damping ring. Clear damping rings were supplied until February 2004, premium black damping rings thereafter.

It is normal for clear tube damping rings to "lock" in place on the tube and become less pliable over time. As a result, it is recommended that new tube damping rings be installed when replacing the tube. The premium black damping rings can be reused when a tube is replaced.

Do not install damping rings on V1-V16 or V28-V31 tubes.
WARNING

PRECAUTIONARY USE OF YOUR PREAMPLIFIER'S MUTING PROVISION DURING PHONO PLAYBACK WITH REFERENCE 600 AMPLIFIERS.

ALWAYS MUTE THE PREAMPLIFIER WHEN CUEING THE PHONO CARTRIDGE STYLUS UP OR DOWN.

Due to the immense power supply reserves, unusually high power output, and wide bandwidth of the Reference 600's, added emphasis must be placed on use of your preamplifier's mute switch from a safety standpoint. A transient signal burst or "pop" such as caused by tonearm cueing, accidental dropping or brushing of the phono cartridge stylus - even at a normal listening level - could cause an instantaneous peak power demand on the amplifier of up to 1000 watts (which the Reference 600 will try to deliver). The importance of lowering the preamplifier volume level to a minimum setting and activating the mute switch whenever cueing the tonearm or making contact with the phono cartridge stylus cannot be over-emphasized. Adhering to this precautionary muting procedure is equally important when turning your system on or off, and when connecting or disconnecting any cables in the system. Carefully following this recommendation will minimize the chance of causing undue stress and potential damage to your amplifiers and loudspeakers. (See your preamplifier Owner's Manual for more detailed instructions on use of muting provisions.)

WARNING
Preface
Please take time to carefully read and understand the following information and instructions before you install or attempt to operate your Audio Research Reference 600 vacuum tube monoblock power amplifier. Becoming familiar with important facts about your amplifier and its correct operating procedures will help assure you of maximum musical satisfaction and reliable operation. The effort you invest now will be well rewarded as time goes by.

Warnings
1. To prevent fire or shock hazard, do not expose this product to rain or moisture.
2. This unit operates on voltages which can cause serious injury or death. Do not operate with covers removed. Any necessary servicing should be carried out by your authorized Audio Research dealer or other qualified electronics technician.
3. Use only the red plastic insulated screwdriver included with this unit when making front panel bias adjustments.
4. The power cord on this unit is safety-tested and is equipped with a proper grounding plug. If used normally, it will provide a safe earth ground connection of the chassis. Defeat of the grounding plug or replacement of the plug or power cord, or any unauthorized modification of the active circuitry or controls of this unit, automatically voids warranty coverage, and could cause injury or death.
5. For safe operation and protection against fire hazard, replace fuses only with those of the same type and rating as those supplied with this unit.
6. At 170 lbs. (77.2 Kg) net weight per chassis, the Reference 600 amplifier is too heavy for one person to lift. To avoid injury, do not attempt to unpack, lift or move the unit without the help of at least one other person.
7. Due to its unusually high weight, this amplifier must be supported on a surface specifically rated for such a load. Standard furniture cabinetry and shelving are not typically designed to adequately support this amplifier. Check with the manufacturer of your support system to be sure it is rated to handle this weight.

Unpacking/Repacking
See separate “Unpacking/Repacking Instructions” insert attached to the outer amplifier carton before attempting to unpack or repack this amplifier for shipment. Retain unpacking/repacking instructions for future reference.

Accessories
1 – Phillips-head screwdriver for cover removal.
1 – Red plastic screwdriver for front panel potentiometer bias adjustment.
User replaceable spare fuses include (one each per unit):
1 – 1/2 Amp AGC normal-blo for meter lamps, all units.
1 – 4 Amp MDQ slo-blo for start-up circuit in 100V, 120V units.
1 – 2 Amp MDQ slo-blo for start-up circuit in 220V, 240V units.
1 – 20 Amp MDA slo-blo for main power in 120V units.
1 – 25 Amp MDA slo-blo for main power in 100V units.
1 – 10 Amp MDA slo-blo for main power in 220V, 240V units.

DO NOT ATTEMPT TO OPERATE THIS EQUIPMENT BEFORE INSTALLING THE VACUUM TUBES IN THEIR PROPER SOCKETS.
(See tube location diagram on page iii)
Diagram indicates relative positions of all tubes located on 3 circuit boards as viewed from the rear and looking down from above the amplifier.

Preparation for Use
Your Reference 600 amplifier is shipped with the vacuum tubes packed in protective foam blocks under the top cover. These must be unpacked and installed according to the following instructions before you attempt to operate the amplifier.

1. Using the Phillips-head screwdriver provided, remove the top and rear covers, setting them and the fastening screws aside.
2. Carefully remove each vacuum tube from its protective foam and note its location “V” number (written on the base of the tube). Referring to the accompanying tube location diagram, firmly seat each tube in its matching “V” numbered socket. Taking care to “key” the tube pins to the socket holes. Retain the foam block packing materials for possible future use.

Packaging
Save all packaging accompanying this product. You have purchased a precision electronic instrument, and it should be properly cartoned any time shipment becomes necessary. It is very possible that this unit could be damaged during shipment if repackaged in cartoning other than that designed for it. The original packaging materials help protect your investment from unnecessary damage, delay and added expense whenever shipment of this unit is required.
Note: For easiest access, install the lowest rows of smaller tubes first, working upward to the top rows of larger tubes on each circuit board.

3. Once all the vacuum tubes have been installed, reposition the top and rear covers and reinstall the screws.

Note: In general, contact enhancers are not recommended for use on vacuum tube contact pins. With continual exposure to heat and air, many of these substances can form gummy, dust-collecting residues which actually reduce contact and degrade sonic performance. Proper external use of these preparations—on interconnect plugs, speaker connections, etc.—is subject to the discretion of the owner. Contact Audio Research for specific recommendations.

Front Panel Controls/Displays
1 – Line voltage operating range meter
1 – Power output and tube operating range meter
16 – Cathode current bias adjustment potentiometers (V1-V16)
  1 – Power switch with “Off”, “Standby” and “Operate” positions
1 – Fan speed control
1 – Meter illumination control
1 – V1-V8 and V9-V16 tube test selector switch with “Pwr Out” operating position
2 – 8-position meter indication switches for V1-V8 and V9-V16 individual tube operating range adjustment
1 – “Standby” status LED (amber)
1 – “Operate” status LED (green)

Installation
To insure normal component life and safe operation this unit must be operated only in a horizontal (upright) position. Adequate air flow and proper cooling thereby can occur only if there is no restriction below, behind and above the unit.

The special non-marring elastomer feet provide adequate spacing only from a smooth, hard surface. Never operate the unit while it is sitting on a surface such as a rug or carpet.

If the unit is to be operated in an enclosure such as an equipment rack, make certain that adequate air flow above and below the unit is provided. The “ambient” operating temperature should never exceed 120° F or 49° C. Audio Research Corporation Rack Mount Ventilators (RMV-3) must be used above and below each unit. Improper installation will cause premature tube failure and will affect your warranty, as well as the service life of the unit.

It is normal for a vacuum tube power amplifier to run quite “warm”, and if used for prolonged periods, “hot” to the touch. All components within, however, operated at safe, conservative levels and will not be improperly affected thereby, providing the requirements outlined above are adhered to.

Rear Panel Connections
The rear panel has:
1 – Power cord
1 – Fuse post
7 – Output binding posts for various output impedances
1 – XLR balanced input connector

Connection Instructions
The amplifier should always be turned on and off via its own power on-off switch. Because of the very high energy storage within this amplifier, special warm-up circuitry is provided which gets its sequencing from its own power on-off switch. Further, other discrete components of an audio system should be turned on first. Otherwise, with some equipment, the amplifier will reproduce warm-up thumps, etc., some of which could be harmful to your speaker system. ARC preamplifiers have automatic warm-up muting, and are much less likely to exhibit this problem; however, good operating practice says “Turn the amplifier on last, and turn it off first.”

The Reference 600 input is “balanced” and therefore requires a preamplifier with a balanced output, or the addition of an Audio Research BAL1 Balanced Line Driver between a single-ended output preamplifier and the input of the Reference 600.

Pairs of ARC’s proprietary and non-twisting output connectors are employed for each impedance. Simply observe the legend, connecting your speakers to the appropriate set of binding posts for their rated impedance. Connect the “negative” speaker lead to the “balanced” 4, 8 or 16 ohm (-) post; and the “positive” speaker lead to the (+) post directly above.

IMPORTANT: Use the best available speaker wires and interconnects. As better components and systems are developed, it becomes increasingly important to avoid the limitations of inferior system interconnections. For best results we recommend Audio Research LitzLink 2™ interconnects and LitzLine 2™ speaker cables.
Some loudspeakers and some speaker switch boxes have "common ground" systems, either by hookup between the speakers or in a special crossover device. Most headphone adaptor boxes also have a common ground. In these instances it is important to connect the "negative" speaker leads (or headphone common leads) to the "unbalanced, common-ground" post to avoid shorting the amplifier or causing monaural performance to occur. Use the unbalanced 4, 2 or 1 ohm post for the "positive" speaker leads. Contact your authorized Audio Research dealer or Audio Research Customer Service Department for help with these special cases.

It is important sonically that your entire system be connected so that the audio signal arriving at the speakers has correct, or "absolute" polarity (i.e., non-inverted).

MATCHING: It is important to use as close as possible an impedance match between the amplifier and speaker for optimum transfer of power to the speaker with minimum distortion. In the case of speaker systems with significant variations in impedance throughout the frequency spectrum, such as most electrostatic types, determine the best impedance match empirically for best overall sonic results.

Connect the Reference 600 input to the preamplifier or electronic crossover. Using only the highest grade of audio interconnect cables. To avoid sonic degradation use the shortest practical length of cables.

AC POWER CONNECTIONS: It is essential that the Reference 600 amplifier be connected to a wall AC power receptacle, or a similar heavy-duty source. Do not connect to convenience receptacles on preamplifiers, etc. The proper control of start-up and shut-down surges may not occur unless the power switch on the front of the Reference 600 is actually used for on/off control of the amplifier. The AC power source for the Reference 600 amplifier should be capable of supplying 20 amperes for 100 or 120 volt units, or 10 amperes for 220 or 240 volt units.

For the very best performance on domestic 100 or 120 volt circuits, each Reference 600 should be connected to its own AC power circuit branch, protected by a 20-30 amp breaker. The preamplifier and other audio equipment should be connected to a different power circuit and breaker. If the power receptacle of the Reference 600 is more than 25 feet from the building power entrance and breaker box, it would be preferable to use installed wiring capable of 30 amperes to minimize voltage drop, using a 20 amp breaker. Avoid the use of extension cords. If they must be used on a temporary basis, use 12-gauge or heavier cords.

The Reference 600 utilizes a compatible grounding system that generally does not require a "ground lifter" adapter plug on the AC power cord to minimize hum. The power cord on your Reference 600 has a standard three-prong grounding plug to provide maximum safety when it is connected to a ground wall receptacle. If there is any question regarding the safety of grounding procedures, be certain to seek competent help with the installation.

If electronic crossovers or other AC powered equipment is used with the Reference 600 it may be necessary to use "ground lifter" adapters on the power plugs of that equipment to minimize system hum. Generally, the lowest hum is achieved when the only direct connection between audio common "ground" and true earth ground occurs in the preamplifier, through its grounded power cord. Other equipment in the system should have some form of isolation to prevent ground loops and associated hum.

Always place the Power switch on the front panel of the Reference 600 in the "Off" position before connecting or disconnecting the power line cord to AC power.

Use of Controls/Operating and Adjustment Procedure

1. Make sure you have read and complied with the INSTALLATION and CONNECTION instructions prior to attempting operation.
2. Make sure your Reference 600 is properly connected to a high-current power receptacle via the attached power cord (see CONNECTION instructions) with the Power switch in the "Off" position.
3. When the power cord is plugged in, the Line voltage operating range meter continuously monitors incoming line voltage available to the amplifier, indicating the normal range the line voltage should fall within for proper amplifier performance.
4. Your preamplifier should be "On" and muted and/or set at minimum gain.
5. Set the Power switch to "Standby" (indicated by illumination of the amber LED) for at least 5 minutes to warm up the amplifier slowly (extending internal component and tube life) before operation.

Next, rotate the Power switch from "Standby" to "Operate" position (indicated by illumination of the green LED). The amber "Standby" LED will blink for approximately 35 seconds before the green "Operate" LED illuminates.
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After putting the Power switch in the "Operate" position, set the V1-V8/V9-V16 test selector switch in the "V1-V8 test" position and set the V1-V8 Meter indication switch in the "V1" position. As the unit warms up, make a slow preliminary adjustment of the "V1" trim potentiometer using only the red plastic insulated screwdriver included with the unit. Adjust the pot so that "V1" reads within the green (normal) portion of the arc on the Power output and tube operating range meter. Continue rotating the V1-V8 Meter indication switch through the V2-V8 positions, adjusting the corresponding trim pot on the front panel in turn so the meter reading for each tube falls within the green (normal) portion of the meter arc. Next, set the V1-V8/V9-V16 test selector switch in the "V9-V16 test" position and repeat the above tube bias adjustment procedure in order on the V9-V16 tubes. After about 20 minutes, a fine adjustment of each tube bias position should be made as needed. During the bias adjustment procedure the amplifier's input is muted.

Note that it is not necessary to repeat the tube bias adjustment procedure each time the amplifier is turned on. It should be repeated occasionally, however, to determine that all of the power output tubes are operating normally. Should any tube fail to adjust within the normal range of the meter, that tube is faulty, and should be replaced.

6. Return the V1-V8/V9-V16 test selector switch to the "PWR OUT" (center) position for listening. Your Reference 600 is now ready for operation. However, a full stabilization or warm-up period of at least one-half (1/2) hour is recommended for best sonic performance.

7. During operation, the Power output and tube operating range meter indicates the approximate power output (in watts) of the amplifier.

8. Fan speed and meter illumination controls may be set where desired. Note that a higher fan speed setting (at the cost of only slightly higher fan noise) will increase cooling and extend tube life.

Note: When using the test position for checking or adjusting output tube current, it is normal for the right-hand meter to fluctuate slightly with typical power line fluctuations. The right-hand meter is more sensitive to these fluctuations than the left-hand meter. Use an average meter indication, and disregard these fluctuations. (They do not affect the performance.)

Servicing

Because of its careful design and exacting standards of manufacture, your Reference 600 amplifier should normally require only minimal service to maintain its high level of performance.

CAUTION: The Reference 600 amplifier contains sufficient levels of voltage and current to be lethal. Do not tamper with a component or part inside the unit. Even with the power turned off, a charge remains in the energy storage capacitors for some time. Refer any needed service to your authorized Audio Research dealer or other qualified technician.

The vacuum tubes inside the Reference 600 are high-quality 6550, 7233 and 6922 types. The power output tubes supplied with your new Reference 600 are matched pairs of 6550's: Reliable, matched, low gas 6550 replacement tubes — such as those available from ARC — are strongly recommended for maximum performance and longevity. Observe the operating and adjustment procedure for adjusting bias when replacing any power output tubes.

Expected service life from a set at 6550 output tubes is approximately 2000 hours, and will vary with conditions of use.

Additional questions regarding the operation, maintenance or servicing of your amplifier may be referred to the Customer Service Department of Audio Research Corporation at 612-939-0600 (CST). When ordering a service manual from Audio Research or an authorized dealer, be sure to identify the serial number on your amplifier.

Cleaning

To maintain the new appearance of this unit, occasionally wipe the front panel and top cover with a soft, damp (not wet) cloth to remove dust. A mild, non-alkaline soap solution may be used to remove fingerprints or similar smudges. Cleaners containing abrasives should not be used as they will damage the anodized finish of the front panel. A small, soft paint brush is effective in removing dust from bevels, the recessed nameplate and other features of the front panel.
Limited Warranty

Audio Research Corporation products are covered by a 3-Year Limited Warranty (all products except CD players, transports, and vacuum tubes), a 2-Year Limited Warranty (CD players and transports), or a 90-Day Limited Warranty (vacuum tubes). This Limited Warranty initiates from the date of purchase, and is limited to the original purchaser, or in the case of demonstration equipment, limited to the balance of warranty remaining after original shipment to the retailer or importer.

In the United States, the specific terms, conditions and remedies for fulfillment of this Limited Warranty are listed on the warranty card accompanying the product in its shipping carton, or may be obtained from the authorized retailer or from the Audio Research Customer Service Department. Outside the United States, the authorized importing retailer or distributor has accepted the responsibility for warranty of Audio Research products sold by them. The specific terms and remedies for fulfillment of the Limited Warranty may vary from country to country. Warranty service should normally be obtained from the importing retailer or distributor from whom the product was purchased.

In the unlikely event that technical service beyond the ability of the importer is required, Audio Research will fulfill the terms and conditions of the Limited Warranty. Such product must be returned at the purchaser’s expense to the Audio Research factory, along with a photocopy of the dated purchase receipt for the product, a written description of the problem(s) encountered, and any information necessary for return shipment. The cost of return shipment is the responsibility of the purchaser.

Specifications

POWER OUTPUT: 500 watts continuous at 16 ohms from 20Hz to 20kHz with less than 1% total harmonic distortion (typically less than .05% at 1 watt).

Actual maximum power available (at the point of clipping) is dependent upon the following:
1) power line voltage.
2) power line condition (i.e. regulation, distortion).
3) type and brand of power output tube used.

Typical power under average circumstances will be around 550 watts. Maximum power under ideal conditions will be around 600 watts.

POWER BANDWIDTH: (-3dB points) 12Hz to 80kHz.

FREQUENCY RESPONSE: (-3dB points at 1 watt) 2Hz to 200 kHz.

INPUT SENSITIVITY: 2.0V RMS balanced for rated output.

INPUT IMPEDANCE: 200K ohms balanced.

OUTPUT REGULATION: Approximately 0.5dB 16 ohm load to open circuit (Damping factor approximately 16).

OVERALL NEGATIVE FEEDBACK: 12dB.

POWER REQUIREMENTS: 105–125VAC 60Hz
(210–250VAC 50Hz) 1600 watts at rated output, 2200 watts maximum, 300 watts at idle, 300 watts standby.


The REFERENCE 600 has sufficient bias adjustment range to allow the use of any of the following output tube types: 6550, 6550B, 6550C, KT88, KT90, KT91, KT100.

The REFERENCE 600 as supplied from Audio Research is equipped with the Russian 6550C, which is our current choice for reliability and long service.

DIMENSIONS: 19" (48.3 cm) W x 10.5" (26.7 cm) H x (29.5"
(74.9 cm) D. Handles extend 1.5" (3.8 cm) forward.

WEIGHT: 170 lbs. (77.2 kg) Net; Shipped in pairs, 495 lbs.
(225 kg) per pair.

Specifications subject to change without notice.

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