ADJUSTMENTS

Quiescent current adjustment
To adjust the direct coupled quasi complementary output stage, perform the following adjustment on each Driver Board assembly:

1. Place the speaker switch to the "OFF" position.
2. Rotate the level controls completely counterclockwise (no input signal).
3. Connect a DC VTM across R234.
4. Adjust R220 (idle range) to read 45 mV, ± 5 mV, on the DC VTM as soon as the amplifier is turned On (cold).

Note: This adjustment must be performed in the affected channel when any of the output transistors are replaced. Misadjustment will cause crossover distortion and possible premature failure of the output transistors.

Level meter adjustment
To adjust the level meters perform the following adjustments, left channel and (right channel), on the front board assembly:

1. Disconnect J105 from P105.
2. With the "0 dB" (X1) meter range activated, couple a 200 mV, 1% Hz signal to pin 2 (1) of P105.
3. Connect an AC VTM to the positive terminal of C119 (C120), and adjust R140 (R141) until 106 mV is indicated on the meter.
4. Connect J105 to P105.
5. Connect an AC VTM to the left (right) channel speaker system "A" terminals, and place the speaker switch in the "A" position.
6. Rotate the left (right) channel level control to mid-position. Apply a 1,000 Hz signal to the left (right) channel input jack and adjust the generator output until 40 VAC is indicated on the AC VTM.
7. Adjust R192 (R148) until 0 dB is indicated on the power amplifiers left (right) channel level meter.

INSTRUCTIONS FOR SERVICING AND REPLACING PARTS

Driver and output transistor replacement
Since transformerless quasi complementary output circuitry is utilized in this chassis, extreme care should be exercised when servicing or replacing the transistors. It is imperative that the transistors be isolated from the heat sink by means of a mica insulator coated on both sides with Dow-Corning DC4 silicon grease, or equivalent.

When replacing a driver or output transistor, make certain the replacement transistor has the same beta range (i.e., Orange or Red) as the defective transistor. The beta range of the transistor is indicated by a red or orange dot (or lettering) on the top of the case. Failure to replace a defective driver or output transistor with one having the same beta characteristics could be detrimental to the performance of the power amplifier.

After servicing or replacing one or more of the output transistors, the Quiescent Current Adjustment must be performed in the affected channel. Misadjustment of the output transistors will cause crossover distortion and possible premature failure of the output transistors.

Driver board assembly service position
For ease in troubleshooting and servicing the components located on the driver board assembly, disassemble the chassis as follows:

1. Remove the cabinet top (1) and bottom pan from the power amplifier.
2. Remove the four safety screws from the large heat sink to which the driver board assembly, that is to be serviced, is mounted.
3. To obtain additional slack for the wires connected to the thermal switch (mounted on the large heat sink), remove the wires from the nylon tie located on the bottom of the chassis.
4. Remove the eight screws securing the large heat sink to the chassis. The driver board assembly/heat sink can now be removed from the chassis by gently rocking it back and forth while, at the same time, lifting it up and out of the chassis. When the driver board assembly/heat sink is released from the chassis,